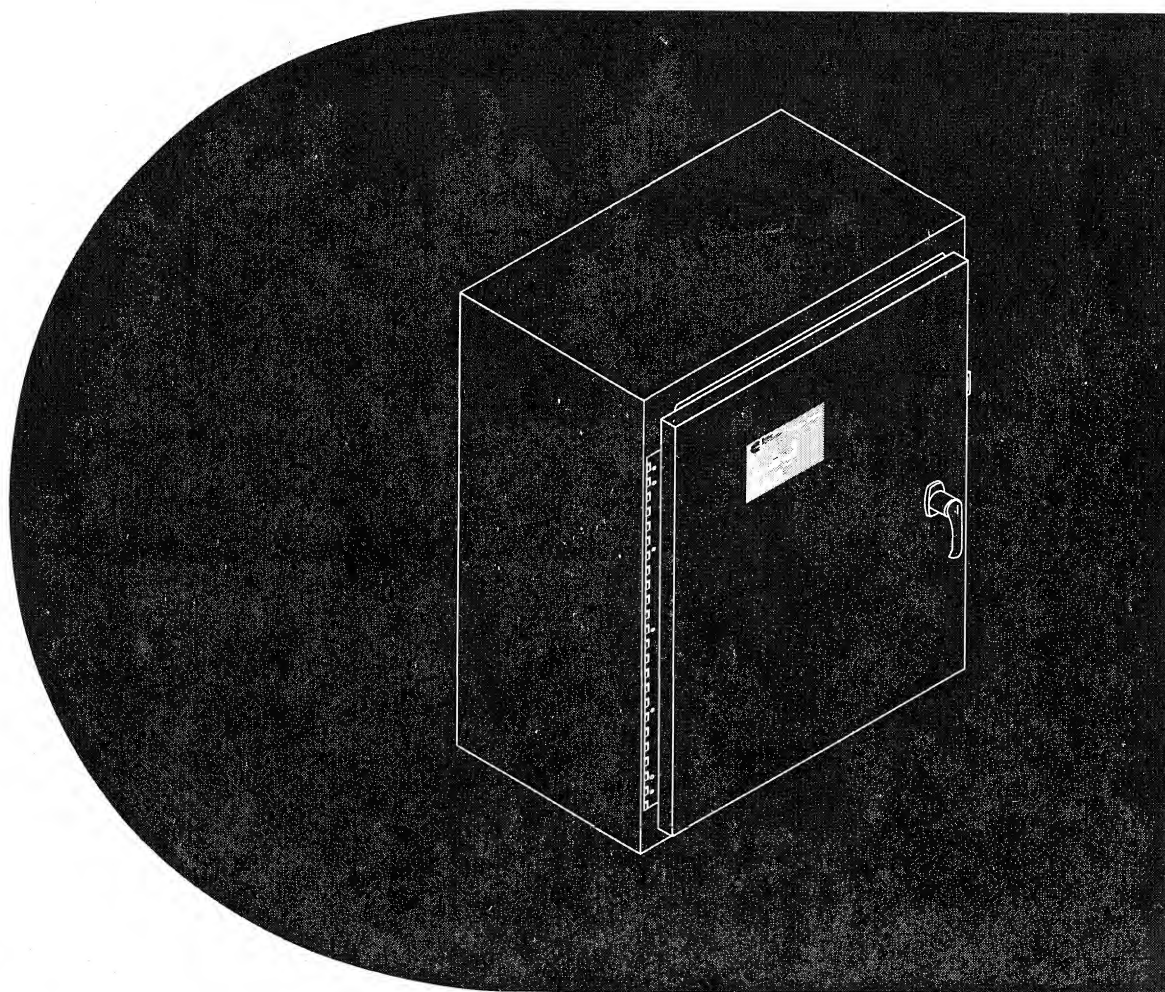


Operator's Manual

Transfer Switch Model

OTEC

40 to 1000 Amps



Supplement 962–1037

Date: 3-2005

Insert with-

Titles: OTPC, BTPC, OHPC/CHPC
and OTEC Transfer Switch
Operator's, Installation, and
Service Manuals

Numbers: 962–0126A, dated 10-2002
962–0128A, dated 10-2002
962–0130B, dated 10-2003
962–0131, dated 6-2004
962–0516A, dated 10-2002
962–0517A, dated 10-2002
962–0518A, dated 10-2002
962–0519A, dated 10-2002
962–0520B, dated 7-2004
962–0521, dated 8-2004
962–0612A, dated 10-2002
962–0614A, dated 10-2002
962–0616B, dated 10-2003
962–0617, dated 6-2004

PURPOSE

This supplement updates the OTPC, BTPC, OHPC/CHPC, and OTEC Transfer Switch Operator's, Installation, and Service Manuals to include information on the 15/12-amp battery charger option which replaces the 10-amp battery charger option currently described in these manuals.

SUPPLEMENT USE

Much of the information currently included in the manuals applies only to the 2-amp and/or 10-amp battery chargers that were originally available on the transfer switches. If your installation includes the new 15/12-amp battery charger, refer only to the information included in this supplement. Existing general information concerning battery charger malfunction fault code 597 (OTPC and BTPC manuals) or the charger error event (OHPC/CHPC manuals) also applies to 15/12-amp battery chargers.

Write ***Refer to Supplement*** on the pages of the manuals listed above that refer to the 10-amp battery charger.

Insert this supplement inside the front cover of the manuals listed above.

DESCRIPTION

The 15/12-ampere battery charger is rated for 15 amperes at 12 VDC or 12 amperes at 24 VDC.

There are two types of 15/12-amp PowerCommand battery chargers (see Figure 1). All 15/12-amp battery chargers have a 20 amp DC circuit breaker switch on the front of the battery charger. The 120, 208, and 240 VAC battery chargers include two 10 amp AC circuit breaker switches and a circuit breaker guard, while the 277, 380, 416, and 600 VAC battery chargers include two AC fuse holders.

Control Panel

The battery charger control panel includes a digital

display, a RESET button, and an LED status indicator (see Figure 2).

- The 2-line x 16-character digital display displays menus and faults.
- The RESET button is used to select menu options and to clear fault messages.
- The status LED displays the appropriate color for the following conditions.
 - **Green** – On solid indicates unit is charging
 - **Amber** – On solid indicates Equalizing
 - **Red** – On solid indicates a fault condition. The fault number is shown on the digital display.

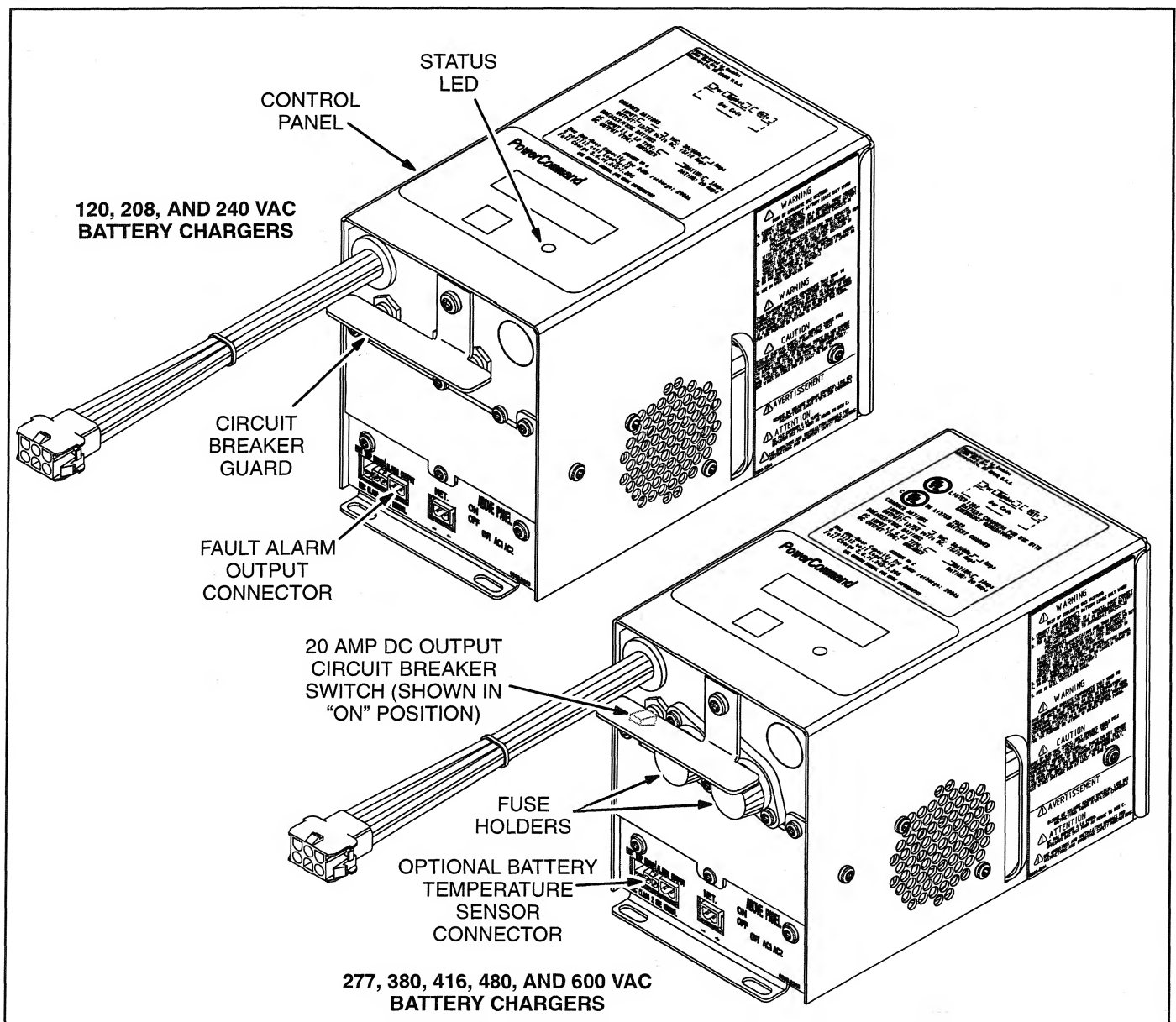


FIGURE 1. 15/12-AMP POWERCOMMAND BATTERY CHARGERS

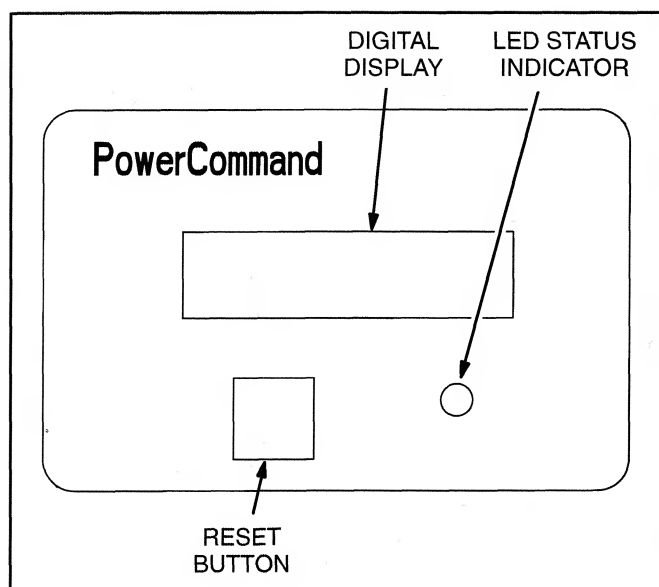


FIGURE 2. CONTROL PANEL

Optional Battery Temperature Sensor

A connector for an optional battery temperature sensor is located on the front of the battery charger (see Figure 1). When used to monitor battery temperature, the optional battery temperature sensor is connected from the battery charger to the positive terminal of the battery. A fault message (fault code 2263) is displayed if the battery temperature is too high (reaches 131 degrees F (55 degrees C)).

BATTERY CHARGER CONFIGURATION

The **RESET** button on the control panel (see Figure 2) is used to configure the battery charger. (More information on Setup menus is included in the Battery Charger Operator's Manual.)

Battery Voltage and Type

The battery charger must be correctly configured, using the Setup menus, for the correct battery voltage and type before it is connected to the battery. The battery voltage can be set for 12 or 24 VDC (default = 12 VDC). The battery type can be set for Lead-Acid, Gel, Ni-Cad, or AGM batteries (default = Lead-Acid).

NOTE: A factory installed battery charger is set up for the proper DC battery voltage requested on the production order, with the Lead-Acid battery type selected as the default.

Battery Equalization

Battery equalization is available for lead-acid batteries that are completely charged, using the Equalize Battery screen in the Setup menus. When battery equalization is in process, the LED status indicator turns amber.

TROUBLESHOOTING AND FAULTS

The 15/12-amp battery charger includes one set of Form B alarm contacts (corresponding to the status LED on the control panel). When red, this LED indicates a fault condition. The control panel also displays the fault codes listed in Table 1.

When a fault occurs, the red fault LED lights and a brief description of the fault and the numeric fault code is displayed on the digital display (see Figure 2). To correct the fault, find the fault code number in Table 1 and take the suggested corrective actions. If the problem persists, call an authorized Cummins Power Generation distributor for help.

Clearing Faults

Most displayed faults are cleared by removing the fault. However, faults 379 – OVER CURR, 442 – HIGH BATT VOLT, and 9115 – BATT FAIL can only be cleared by cycling completely through the Setup menus or by powering down the charger after the fault is corrected. (More information on Setup menus is included in the Battery Charger Operator's Manual.)

Fault Alarm Output Connector

The battery charger includes a fault output relay that is activated (contacts close) when faults occur. The contacts are rated at 2 amps/30 VDC. This feature can be used by wiring a fault indicator to the fault alarm output connector located on the front of the battery charger (see Figure 1). A 2-pin plug connector (323-1678-02) is shipped with the 15/12-amp transfer switch battery charger.

TABLE 1. TROUBLESHOOTING USING FAULT CODES

⚠ WARNING *Some battery charger service procedures present hazards that can result in severe personal injury or death. Only trained and experienced personnel may perform service.*

⚠ WARNING *Ignition of explosive battery gasses can cause severe personal injury. Do not smoke or cause any spark, arc, or flame while servicing batteries.*

Fault	Description	Possible Cause	Solution
379 – OVER CURR	Output Overload	Output current is excessive. Charger control may be failing.	Cycle through the Setup menus to try and clear the fault. If the fault returns, the charger control may have failed.
441 – LOW BATT VOLT	Low Battery Voltage	1. No battery connected.	Connect the battery.
		2. Output breaker is in the “Off” (down) position.	Verify the output breaker is in “On” (up) position.
		3. A 12V battery is connected but the charger is set for 24V charging.	Attach a 24V battery or set the charger for 12V charging.
		4. Battery can no longer maintain charge.	Replace the battery.
		5. The wire between the charger and the battery is loose or broken.	Check the wire.
442 – HIGH BATT VOLT	High Battery Voltage	1. A 24V battery is connected but the charger is set for 12V charging.	Attach a 12V battery or set the charger for 24V charging.
		2. Large load dump may have caused momentary voltage rise.	Cycle through the Setup menus to clear the fault and restart charging.
2331 – LOW AC VOLT	Low Input Voltage	AC input voltage is more than 10% below nominal rated voltage.	Check level of input voltage. Charger will not operate with voltage 10% or more below nominal.
2358 – HIGH AC VOLT	High Input Voltage	AC input voltage is more than 10% above nominal rated voltage.	Check level of input voltage. Charger will not operate with voltage 10% or more above nominal.
2263 – HIGH BATT TEMP (For installations that include the optional battery temperature sensor)	Battery Temp above 55 degrees C	1. Battery’s ambient temperature is too high.	Move the battery into a cooler location. Charger will automatically begin charging again after the battery temperature lowers.
		2. Possible shorted cells within the battery is causing an excessive battery temperature increase.	Replace the battery.

TABLE 1. TROUBLESHOOTING USING FAULT CODES (CONT.)

⚠ WARNING <i>Some battery charger service procedures present hazards that can result in severe personal injury or death. Only trained and experienced personnel may perform service.</i>			
⚠ WARNING <i>Ignition of explosive battery gasses can cause severe personal injury. Do not smoke or cause any spark, arc, or flame while servicing batteries.</i>			
Fault	Description	Possible Cause	Solution
2544 – OVER TEMP	Charger is overheating	1. Charger's ambient temperature is too high.	Move the charger to a cooler location. The charger will automatically begin charging again after the internal temperature lowers.
		2. Charger's internal cooling fan is blocked, failed, or air inlets are covered.	Verify that the charger's air inlets on the side of the charger are not blocked and nothing is interfering with fan rotation.
9115 – BATT FAIL	Unrecoverable battery	The battery can no longer hold a charge or has been damaged excessively due to extremely deep discharge.	Replace the battery and cycle through the Setup menus to clear the fault.
NOTE: Faults 379 (OVER CURR), 442 (HIGH BATT VOLT), and 9115 (BATT FAIL) can only be cleared: <ol style="list-style-type: none"> 1. By disconnecting the charger harness plug, 2. By cycling completely through the Setup menus, or 3. By recycling the power. 			

Battery Charger Fails to Charge

⚠ WARNING *AC power within the cabinet and the rear side of the cabinet door presents a shock hazard that can cause severe personal injury or death. Use extreme caution to avoid touching electrical contacts whenever the cabinet door is open.*

⚠ WARNING *Ignition of explosive battery gases can cause severe personal injury. Do not smoke or cause any spark or flame while servicing batteries.*

For 120, 208, and 240 VAC battery chargers, verify that the two 10 amp AC circuit breaker switches have not been tripped (are in the up position). If the circuit breakers are in the "On" position, call your dealer or distributor.

For 277, 380, 416, and 600 VAC battery chargers, check the battery charger fuse(s). Replace, if necessary, with fuses of the correct rating. Fuse ampere

ratings are shown on the charger faceplate. If the fuse is OK, call your dealer or distributor.

Battery Loses Charge

Battery charger float voltage could be too low (if equipped with battery charger). Call your dealer or distributor.

SERVICE MANUALS 962-0517A, 962-0518A, 962-0519A, 962-0520, AND 962-0521

The following information describes the battery charger feature codes that are now available with LT and LC transfer switches.

FEATURE DESCRIPTION	FEATURE OPTION
Battery Charges:	
2 Amp, 12/24VDC	K001
15 Amp, 12VDC	KB59
12 Amp, 24VDC	KB60

Troubleshooting

Most troubleshooting issues result in fault codes that are displayed on the battery charger's digital display (see Table 1). Overload conditions or equipment failures may require additional troubleshooting (see Table 2).

Loss of AC Power

When there is a loss of power, the battery charger relay contacts announce this fault as an AC power loss. Since the charger is no longer powered, nothing is displayed on the digital display.

Replacing Fuses

When replacing a blown fuse on battery charger models that use them, be sure to use a fuse of the same rating and type. Do not use fuses of a higher rating. Fuses must be UL and CSA certified. Re-

placement fuses are listed in the battery charger Operator's Manual.

⚠WARNING *Voltages within the charging system present an electrical shock hazard that can cause severe personal injury or death. Disconnect all sources of AC and DC power from the battery charger before servicing.*

1. Disconnect the battery charger from AC power and the battery.
2. Unscrew the fuse holders from the front of the battery charger.
3. Check the fuses and replace the blown fuses(s).
4. Reinstall the fuse holders.
5. Reconnect the battery charger to AC power and reconnect the charger to the battery.

TABLE 2. TROUBLESHOOTING PROCEDURES

⚠WARNING *AC power within the cabinet and the rear side of the cabinet door presents a shock hazard that can cause severe personal injury or death. Some battery charger service procedures present hazards that can result in severe personal injury or death. The following procedures are to be performed only by trained and experienced personnel. Use extreme caution to avoid touching electrical contacts when the cabinet door is open. Do not wear jewelry or loose clothing. Stand on a dry, non-conductive surface such as a rubber mat or wooden platform. Before removing or replacing components, remove power to the door by disconnecting the appropriate connector(s) for your model transfer switch:*

OTPC and OHPC/CHPC – Connector J1/P1 (on the accessory control panel)

BTPC – Connector J10/P10 (on the accessory control panel)

OTEC – Connectors J1 (removes power to the door) and J2 (removes power from the battery in the control panel) (both connectors are on the relay panel assembly)

⚠WARNING *Improper operation of the generator set presents multiple hazards that can cause severe personal injury or death. Observe all safety precautions in your generator set manuals.*

⚠WARNING *Ignition of explosive battery gasses can cause severe personal injury. Do not smoke or cause any spark, arc, or flame while servicing batteries.*

Trouble	Possible Cause	Corrective Action
No DC Output	<ol style="list-style-type: none">1. Tripped DC circuit breaker.2. Blown AC fuse(s) (277, 380, 416, 480, and 600 VAC battery chargers).3. Tripped AC circuit breaker(s) (120, 208, and 240 VAC battery chargers).	<ol style="list-style-type: none">1. Correct the possible overload and reset the circuit breaker.2. Correct the possible overload and replace the fuse(s), as described below.3. Correct the possible overload and reset the circuit breaker.
Low DC Output	<ol style="list-style-type: none">1. Faulty battery2. Charger failure	<ol style="list-style-type: none">1. Replace the battery.2. Call a service representative.
High DC Output	Charger failure	Call a service representative.

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Safety Precautions

This manual includes the following symbols to indicate potentially dangerous conditions. Read the manual carefully and know when these conditions exist. Then take the necessary steps to protect personnel and the equipment.

⚠ DANGER *This symbol warns of immediate hazards that will result in severe personal injury or death.*

⚠ WARNING *This symbol refers to a hazard or unsafe practice that can result in severe personal injury or death.*

⚠ CAUTION *This symbol refers to a hazard or unsafe practice that can result in personal injury or product or property damage.*

ELECTRICAL SHOCK CAN CAUSE SEVERE PERSONAL INJURY OR DEATH

High voltage in transfer switch components presents serious shock hazards that can result in severe personal injury or death. Read and follow these suggestions.

Keep the transfer switch cabinet closed and locked. Make sure only authorized personnel have the cabinet keys.

Due to the serious shock hazard from high voltages within the cabinet, all service and adjustments to the transfer switch must be performed only by an electrician or authorized service representative.

UTILITY-TO-GENSET APPLICATIONS

If the cabinet must be opened for any reason:

1. Move the operation selector switch on the generator set to Stop.
2. Disconnect the battery charger.
3. Disconnect the starting batteries of the generator set or sets (remove the ground [-] lead first).
4. Remove AC power to the automatic transfer switch. If the instructions require otherwise, use extreme caution due to the danger of shock hazard.

GENERAL PRECAUTIONS

Place rubber insulative mats on dry wood platforms over metal or concrete floors when working on any electrical equipment. Do not wear damp clothing (particularly wet shoes) or allow skin surfaces to be damp when handling any electrical equipment.

Jewelry is a good conductor of electricity and should be removed when working on the electrical equipment.

Wear safety glasses whenever servicing the transfer switch and do not smoke near the batteries.

Do not work on this equipment when mentally or physically fatigued, or after consuming alcohol or any drug that makes the operation of equipment unsafe.

⚠ WARNING

INCORRECT SERVICE OR REPLACEMENT OF PARTS CAN RESULT IN DEATH, SEVERE PERSONAL INJURY, AND/OR EQUIPMENT DAMAGE. SERVICE PERSONNEL MUST BE QUALIFIED TO PERFORM ELECTRICAL AND/OR MECHANICAL SERVICE.

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1. Introduction

OPERATOR'S MANUAL

This manual covers models produced under the Cummins®/Onan® and Cummins Power Generation brand names.

This manual provides information necessary for operation of an OTEC transfer switch. This is an open transition transfer switch that includes an automatic transfer switch (ATS) control. With an open transition switch, there is never a time when both sources are supplying power to the load.

Programmed transition switches briefly pause in the neutral position of the transfer switch, between switched positions, so that transient currents from the load can diminish before the load is switched to the other source.

TRANSFER SWITCH APPLICATION

Transfer switches are an essential part of a building's standby or emergency power system. The utility line (normal power), is backed up by a generator set (emergency power). The transfer switch automatically switches the electrical load from one source to the other.

The load is connected to the common of the ATS (Figure 1-1). Under normal conditions, the load is supplied with power from the utility (as illustrated). If utility power is interrupted, the load is transferred to the generator set (genset). When utility power returns, the load is retransferred to the utility. The transfer and retransfer of the load are the two most basic functions of a transfer switch.

TRANSFER SWITCH FUNCTION

Automatic transfer switches, capable of automatic operation without operator intervention, perform the basic function of transferring the load to the available power source. The controller monitors each source for allowable voltage and frequency range.

This automatic transfer switch, capable of automatic operation without operator intervention, is de-

signed for utility-to-genset applications. In utility-to-genset applications, the transfer switch performs the following functions:

1. Senses the interruption of utility power.
2. Sends a start signal to the genset.
3. Transfers the load to the genset.
4. Senses the return of utility power.
5. Retransfers the load to the utility.
6. Sends a stop signal to the genset.

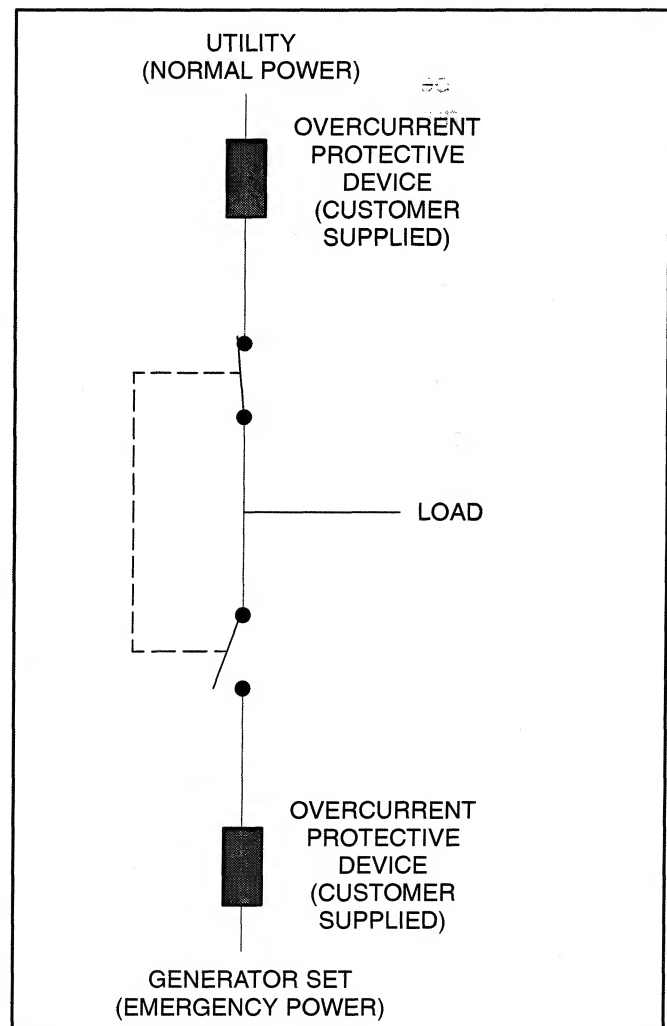


FIGURE 1-1. LOAD TRANSFER SWITCH (TYPICAL FUNCTION)

MODEL IDENTIFICATION

Identify your model by referring to the Model and Specification number as shown on the nameplate. Electrical characteristics are shown on the lower portion of the nameplate (see Figure 1-2), which is located on the cabinet door.

If it is necessary to contact a distributor regarding the transfer switch, always give the complete Model, Specification, and Serial number. This information is necessary to properly identify your unit among the many types manufactured.

Model No. 1 2 3
Serial No. 4 Spec. 5

IMPORTANT!
Model & Serial No. Required When Ordering Parts.
Modèle & No. Série Requis Pour Commander Des Pièces.

CUMMINS POWER GENERATION
1400 73rd Avenue N.E.
Minneapolis, MN 55432 MADE IN U.S.A.

CURRENT RATING: AMPS
Voltage- VAC
Frequency- Hertz
Poles-
Appl-
FEATURES:
WIRING DIAGRAM:
BUILT IN COMPLIANCE WITH NFPA 70.
AUTOMATIC TRANSFER SWITCH FOR EMERGENCY SYSTEMS.

SA® For Electrical Equipment Only
Pour Material Electrique Seuliment

FIGURE 1-2. NAMEPLATE

The model number is made up of code segments that designate various features or options:

OTEC A 00000

1 2 3

Serial Number Spec. A

4 5

1. OTEC - Open transition transfer switch
2. Ampere Rating:
A = 40, 70, 125
B = 150, 225, 260
C = 300, 400, 600
D = 800, 1000
3. Assigned spec number - issued for each specific combination of accessories, voltages, frequency and standards codes. This number is only repeated for standard product.
4. Serial Number - A unique number assigned to the transfer switch.
5. Specification letter - advances with production modification.

HOW TO OBTAIN SERVICE

When the transfer switch requires servicing, contact your nearest Cummins Power Generation distributor. Factory-trained Parts and Service representatives are ready to handle all your service needs.

To contact your local Cummins Power Generation distributor in the United States or Canada, call 1-800-888-6626 (this automated service utilizes touch-tone phones only). By selecting Option 1 (press 1), you will be automatically connected to the distributor nearest you.

If you are unable to contact a distributor using the automated service, consult the Yellow Pages. Typically, our distributors are listed under:

Generators-Electric,
Engines-Gasoline or Engines-Diesel, or
Recreational Vehicles-Equipment,
Parts and Service.

For outside North America, call Cummins Power Generation, 1-763-574-5000, 7:30 AM to 4:00 PM, Central Standard Time, Monday through Friday. Or, send a fax to Cummins Power Generation using the fax number 1-763-528-7229.

When contacting your distributor, always supply the complete Model, Specification, and Serial Number as shown on the generator set nameplate.

2. Transfer Switch Start-Up

The OTEC transfer switch is preset at the factory to operate using default settings. The control will operate the transfer switch when power is applied. However, you may wish to adjust some of the settings for better performance.

The transfer switch must be installed correctly, with DC power present, before any adjustments to the configuration can be made. If the transfer switch is connected to utility power, the Utility Power Connected LED will be lit if battery power is available. Utility or genset voltage need not be present to adjust the configuration.

The following tables show which control functions should not be changed (Table 2-1) and which functions can be changed for your application (Table 2-2). Refer to *Section 5* for more details.

TABLE 2-1. FUNCTIONS THAT SHOULD NOT BE CHANGED

Function	Factory Setting
System Nominal Voltage Table	Set for your system voltage
System Nominal Voltage	Set for your system voltage
System Nominal Frequency	Set for your system frequency
System Phase	Set for your system
External Exercise	Set to "On" if the external exerciser option was ordered; otherwise, set to "Off"

TABLE 2-2. FUNCTIONS THAT CAN BE CHANGED

Function	Factory Setting
TDES (Time Delay Engine Start)	3 Seconds
TDNE (Time Delay Normal to Emergency)	5 Seconds
TDEN (Time Delay Emergency to Normal)	10 Minutes
TDEC (Time Delay Engine Cooldown)	10 Minutes
TDPT (Time Delay Programmed Transition)	0 Seconds
TDEL (Time Delay Elevator Signal)	0 Seconds
Test With or Without Load	Without Load
Exercise With or Without Load	Without Load
Utility Undervoltage Pickup	90%
Utility Undervoltage Dropout	85%
Phase Check	Off
Return to Programmed Transition	Off
Elevator Post Transfer Delay	Off
Exercise Repeat Interval	Every 7 Days

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3. Description

This section describes the control cabinet, the switch mechanism, and the standard and optional control features available with the OTEC transfer switch.

CABINET

Cabinets are available in various configurations that meet UL and National Electrical Manufacturer's Association (NEMA) requirements. Each cabinet

includes an identification label. The standard cabinet offerings are:

- Type 1 Indoor – General Purpose
- Type 3R Outdoor – Rainproof
- Type 4 Outdoor – Watertight
- Type 12 Indoor – Dust Tight

Examples of cabinets are shown in Figures 3-1 thru 3-4.

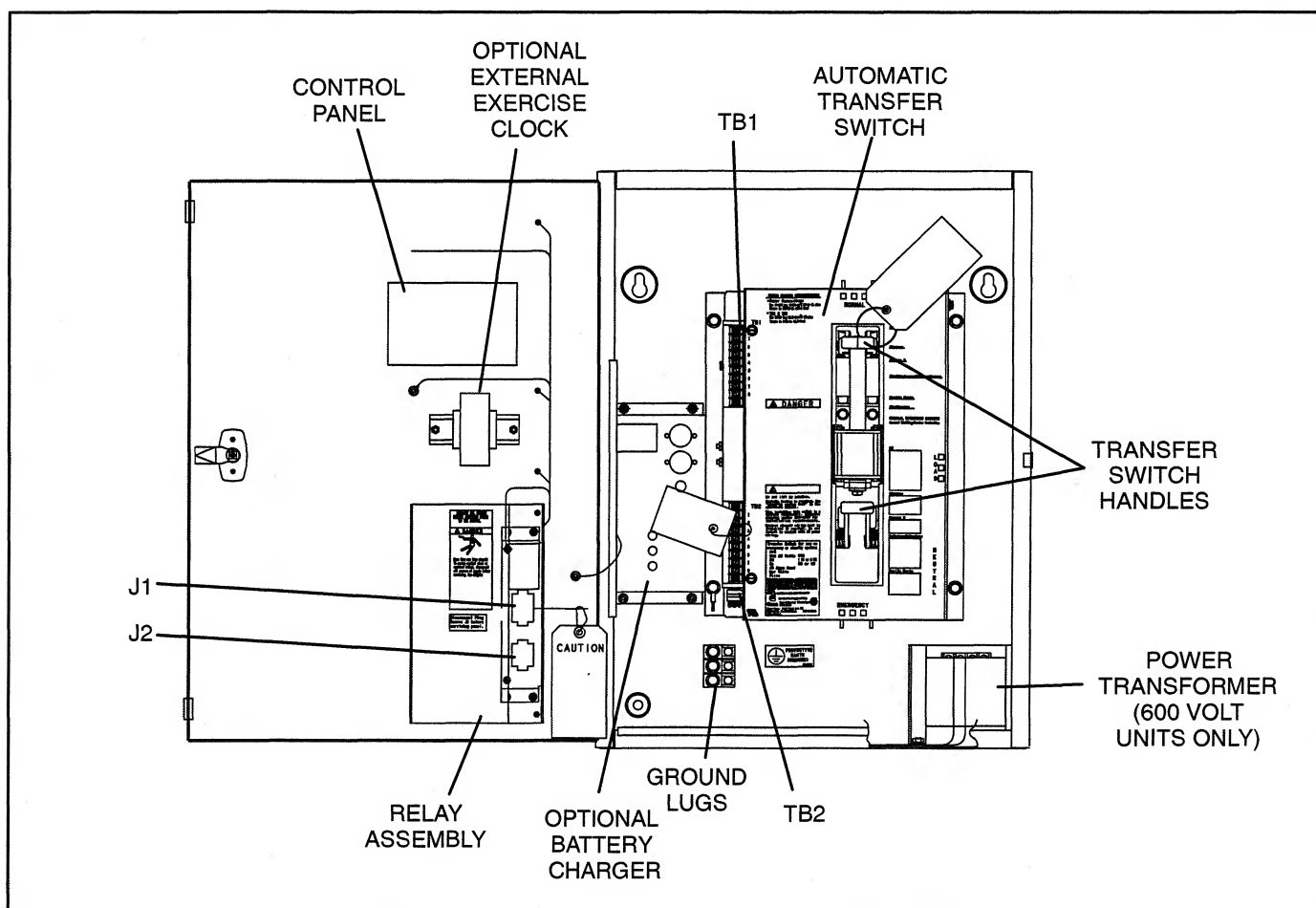


FIGURE 3-1. INTERIOR/COMPONENTS: 40-125 AMP SWITCH, TYPE 1 CABINET

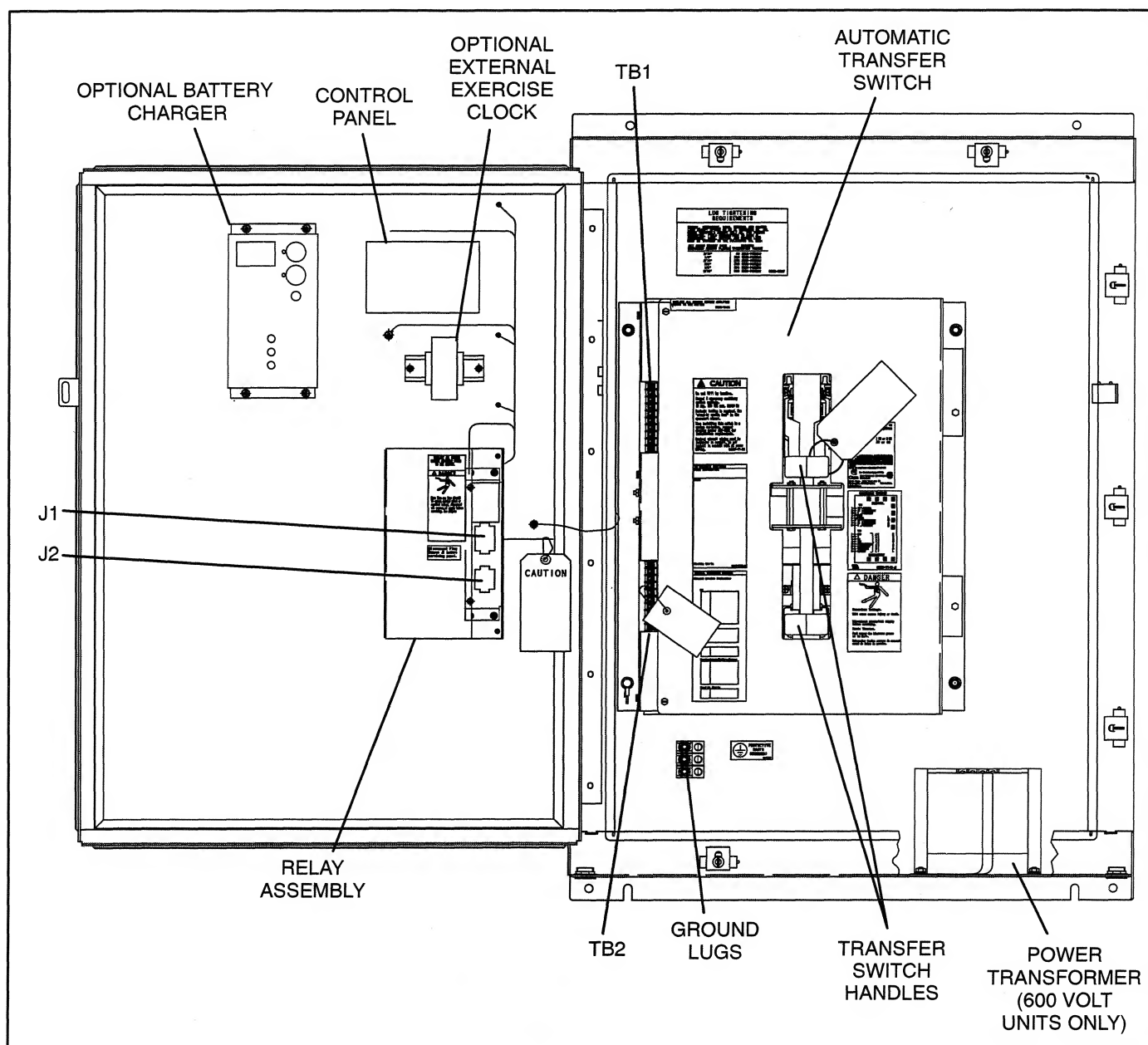


FIGURE 3-2. INTERIOR/COMPONENTS: 150-225 AMP SWITCH, TYPE 4 CABINET

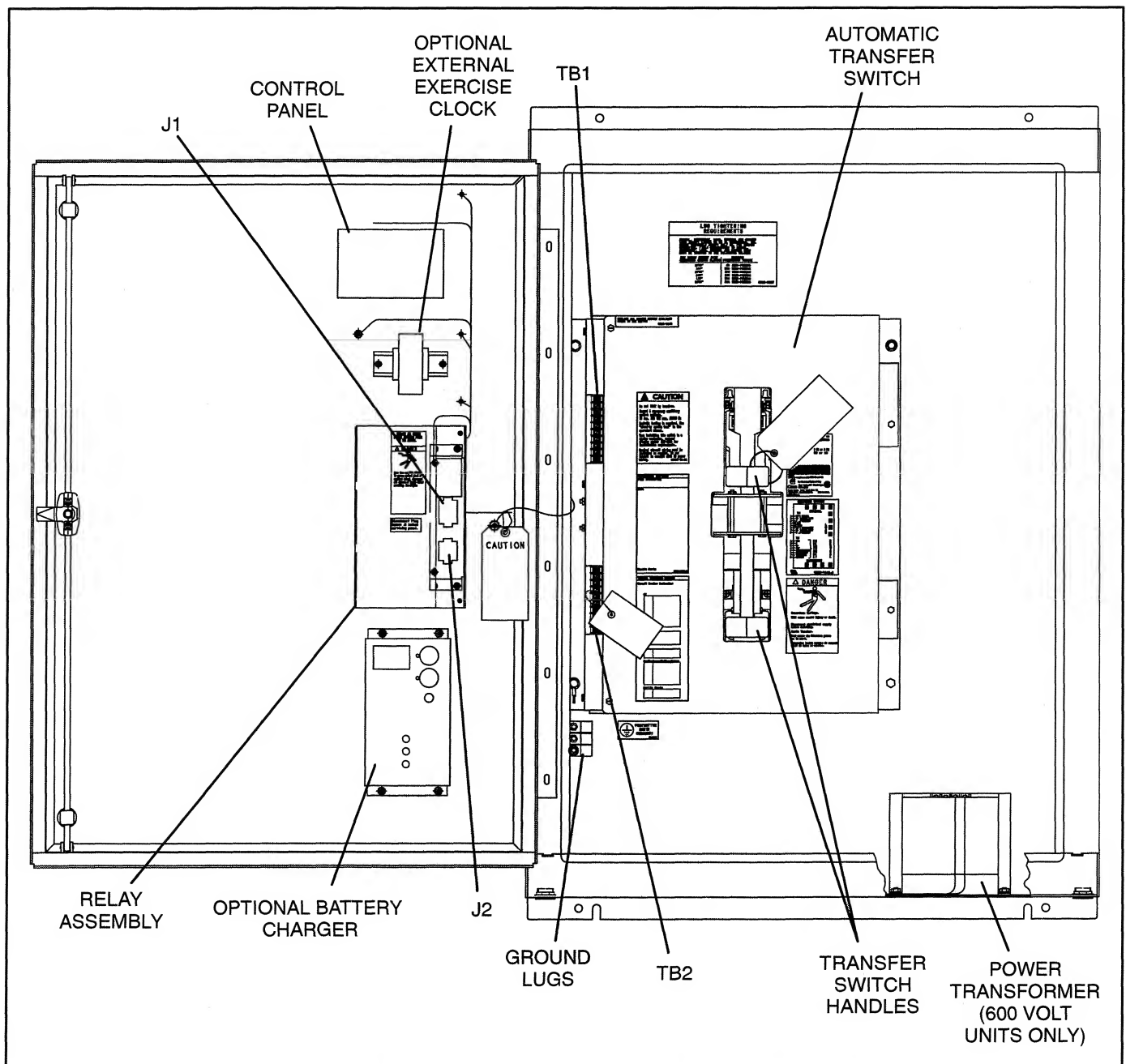
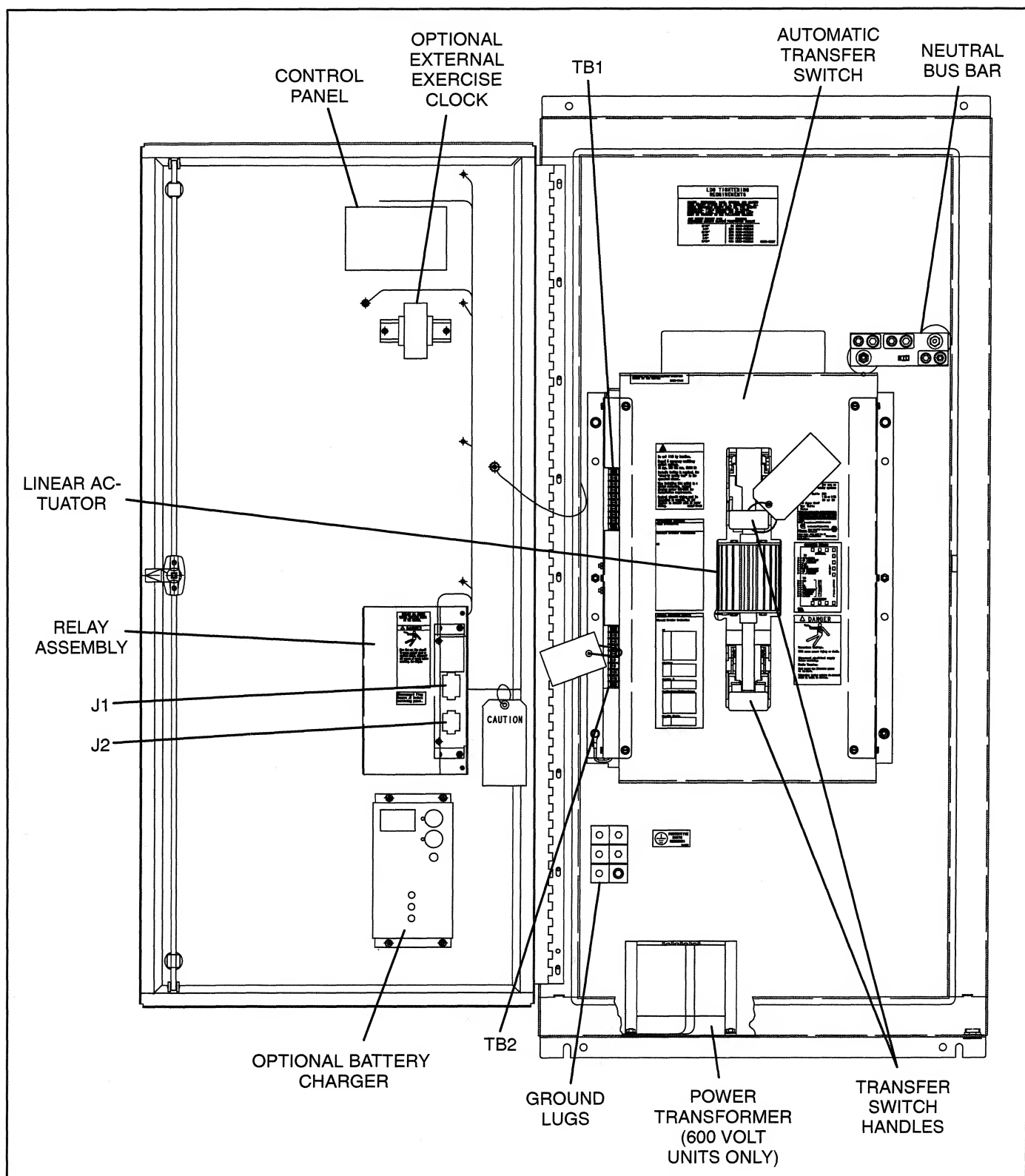


FIGURE 3-3. INTERIOR/COMPONENTS: 260 AMP SWITCH, TYPE 3R AND 12 CABINET



**FIGURE 3-4. INTERIOR/COMPONENTS: 300-600 AMP SWITCH, TYPE 3R AND 12 CABINET
(800-1000 AMP SIMILAR)**

CONTROL PANEL

Figure 3-5 shows the control panel on the cabinet door. The control features are divided into three groups:

- Control Function LEDs
- ATS Status LEDs
- Membrane Pushbuttons

Control Function LEDs

The control panel (see Figure 3-5) includes eight LEDs that display codes that indicate various control functions that can be configured. The first five LEDs display the function code and the last three LEDs display the value code for the displayed function. For information on configuring these functions, see *Section 5*.

With the exception of the first LED (Test), normally these LEDs are off and are only lit when in Configuration Mode. The Test LED is also used to notify the user of test periods.

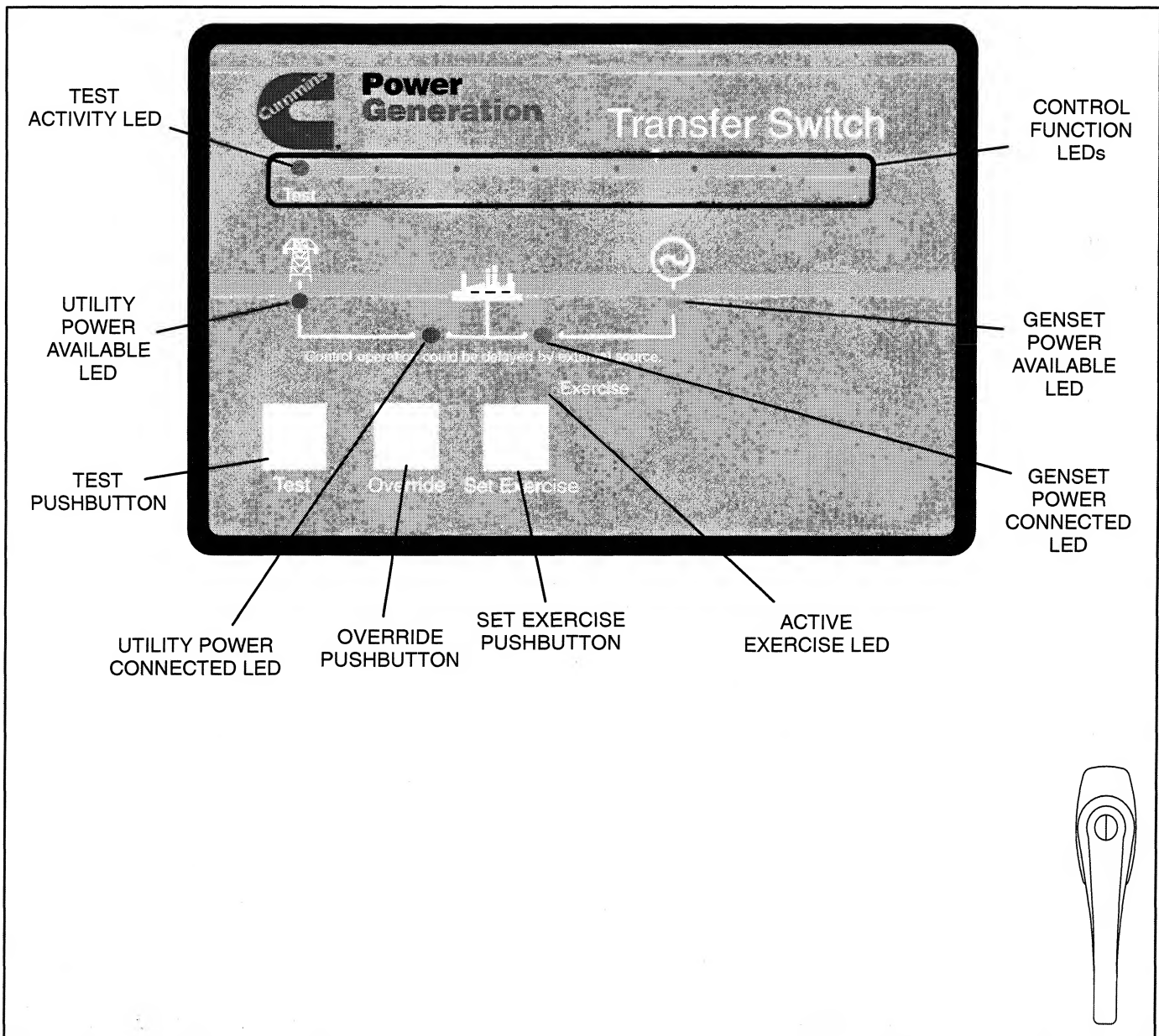


FIGURE 3-5. CABINET DOOR

ATS Status LEDs

The control panel includes six LEDs that provide Automatic Transfer Switch (ATS) status information.

Utility Power Available – This green LED is lit when the utility power source has acceptable output voltage.

Genset Power Available – This amber LED is lit when the genset power source has acceptable output voltage and frequency.

Both power source LEDs can be lit simultaneously.

Utility Power Connected – This green LED is lit when utility power is supplying power to the load.

This LED flashes once per second if there is a failure to connect to or disconnect from utility power, when commanded. The control makes five attempts (there is ten seconds between each attempt) to connect to or disconnect from utility power before it flashes the failure.

Genset Power Connected – This amber LED is lit when the genset is supplying power to the load.

This LED flashes once per second if there is a failure to connect to or disconnect from the genset, when commanded. The control makes five attempts (there is ten seconds between each attempt) to connect to or disconnect from the genset before it flashes the failure.

Test – This amber LED is lit when there is an active test period. This LED flashes twice per second

when the Test pushbutton is pressed to set or cancel a test period.

Exercise – This amber LED lights when repeat exercise periods have been set. This LED flashes twice per second when the Set Exercise pushbutton is pressed to set or cancel an exercise. This LED flashes once per second during an active exercise period.

Membrane Pushbuttons

The control panel includes three membrane pushbuttons.

Test – The Test pushbutton is used to set or cancel a test period. The control can be configured to test the genset with or without load. For more information, see *Section 4*.

The Test pushbutton is also used in the Configuration Mode to step through the function codes (see *Section 5*).

Override – The Override pushbutton is used to terminate or bypass some time delays, to stop the Power Connected LEDs from flashing as a result of a failure to connect to or disconnect from a power source, and to cancel an active exercise period. For more information, see *Section 4*.

The Override pushbutton is also used in the Configuration Mode to step through the value codes (see *Section 5*).

Set Exercise – The Set Exercise pushbutton is used to set or cancel repeat exercise periods using the integrated exerciser. For more information, see “Integrated Exercises” on page 4-8.

ELECTRONIC CONTROL SYSTEM

This section describes the standard and optional components of the electronic control system.

⚠WARNING *Improper calibration or adjustment of electronic control modules can cause death, severe personal injury, and equipment or property damage. Calibration and adjustment of these components must be performed by technically qualified personnel only.*

Installation of these components and calibration and adjustment procedures are described in the *Installation Manual* (which is shipped with the transfer switch) and in the *Service Manual* (which is available through your distributor).

⚠WARNING *Accidental actuation of the linear motor could cause severe personal injury.*

⚠WARNING *AC power within the cabinet and the rear side of the cabinet door presents a shock hazard that can cause severe personal injury or death. When the cabinet door is open, use extreme caution to avoid touching electrical contacts with body, tools, jewelry, clothes, hair, etc.*

Transfer Inhibit Input

A transfer inhibit input is set up by connecting a dry (voltage free) contact between TB2-6 and TB2-8. Closing the contact enables the feature and opening the contact disables it.

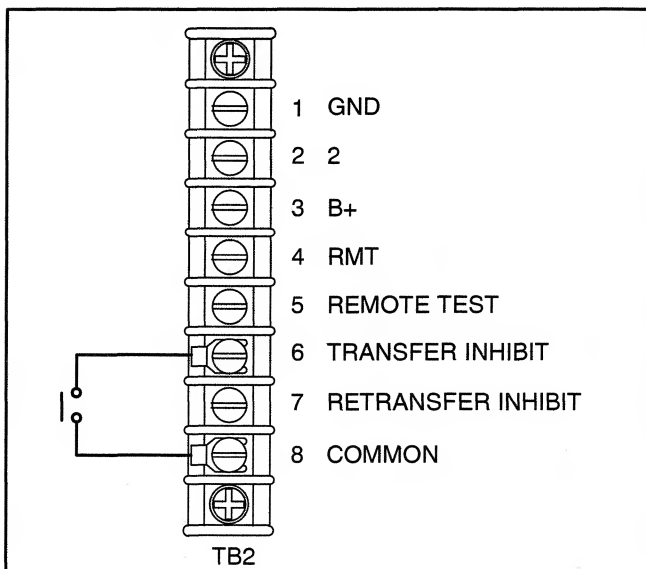


FIGURE 3-6. TB2 CONNECTIONS FOR TRANSFER INHIBIT

This feature is used to control load transfer to gensets. When enabled, load transfer will not take place unless the Override pushbutton on the control panel is pressed or the transfer inhibit input is disabled.

Pressing the Override pushbutton on the control panel bypasses the transfer inhibit input and bypasses TDNE. The TDNE runs if the transfer inhibit input is disabled.

Retransfer Inhibit Input

A retransfer inhibit input is set up by connecting a dry (voltage free) contact between TB2-7 and TB2-8. Closing the contact enables the feature and opening the contact disables it.

This feature is used to prevent the ATS from automatically transferring the load back to the utility. When enabled, load transfer will not take place unless the Override pushbutton on the control panel is pressed, the retransfer inhibit input is disabled, or the genset fails. If the genset fails, retransfer inhibit is ignored.

Pressing the Override pushbutton on the control panel bypasses the retransfer inhibit input and bypasses the TDEN. The TDNE runs if the retransfer inhibit input is disabled.

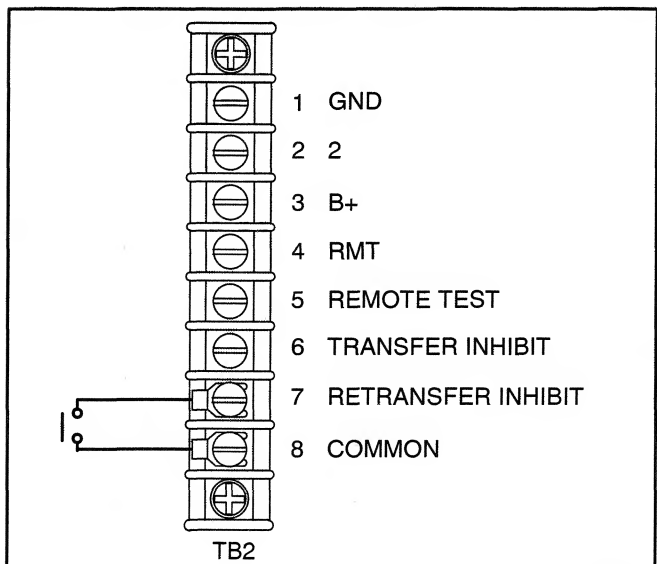


FIGURE 3-7. TB2 CONNECTIONS FOR RETRANSFER INHIBIT

Remote Test Input

The transfer switch may be wired for a remote test input. The switch is used to start and stop manually initiated system tests. As with the control panel Test pushbutton, the remote test input can be configured to test with or without load. More information on testing is included in *Section 4*.

A remote test input is set up by connecting a dry (voltage free) contact between TB2-5 and TB2-8. Closing the contact starts a test and opening the contact cancels the test. The Test LED flashes to signify the start of a test and stays on during the test.

Closing the contact causes the transfer switch to sense a (simulated) utility power failure and sends a start/run signal to the genset. If the control is set up to test with load, the load is transferred to the genset when the genset becomes available. The Utility Power Available LED remains on to show that the utility did not fail.

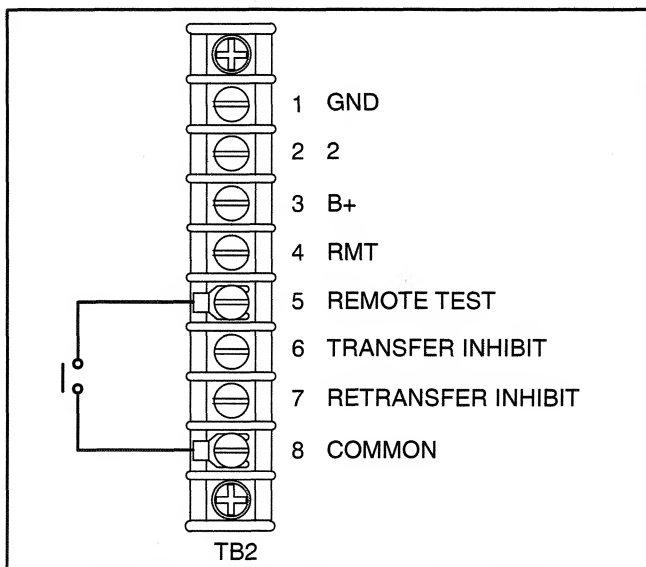


FIGURE 3-8. TB2 CONNECTIONS FOR REMOTE TEST TRANSFER

Two-Wire Starting

The starting circuit is a basic supervisory function of the electronic control. Water-cooled generator sets use a two-wire start control.

Although the logic is more involved, the two-wire starting circuit can be thought of as a single pole, single throw switch. A closed switch starts the generator set. An open switch stops the generator.

NOTE: Three-wire starting is not available on OTEC transfer switches.

TRANSFER SWITCH

The transfer switch (see Figures 3-1 thru 3-4) opens and closes the contacts that transfer the load between the power sources. The switch is mechanically interlocked to prevent simultaneous closing to both power sources. The main parts of the switch discussed here are the contact assemblies, linear actuator, and auxiliary contacts.

Contact Assemblies

The automatic transfer switch has either three or four poles. Three pole transfer switches are provided with a neutral bar. The contact assemblies make and break the current flow. When closed to either power source the contacts are mechanically held. A mechanical interlock prevents them from closing to both power sources at the same time.

Linear Actuator

The linear actuator is a linear induction motor that moves the contact assemblies between the contacts of both power sources. Linear actuator operation is initiated automatically by the transfer switch control. Manual operation of the switch is also possible. Refer to Manual Operation in *Section 4*.

Auxiliary Contacts

Auxiliary contacts are provided on the utility and genset sides of the transfer switch (see Figure 3-9). They are actuated by operation of the transfer switch during transfer and retransfer. The utility auxiliary contact switch is actuated when the transfer switch connected to the utility. The genset auxiliary contact switch is actuated when the transfer switch is connected to the genset. The auxiliary contacts have current ratings of 10 amperes at 250 VAC. The contacts are wired to terminal block TB1.

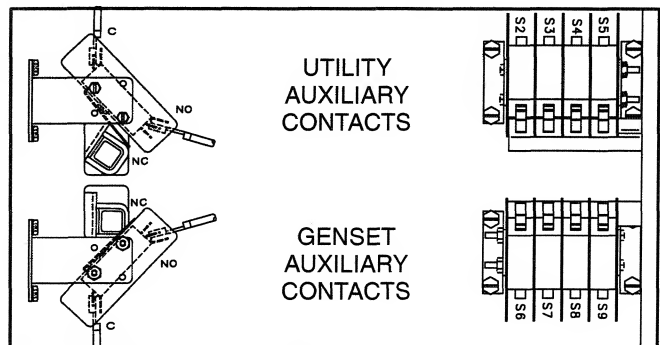


FIGURE 3-9. AUXILIARY CONTACTS

OPTIONS

Float Battery Charger Option

A float-charge battery charger (Figure 3-10) regulates its charge voltage to continuously charge without damage to the battery. As the battery approaches full charge, the charging current automatically tapers to zero amperes or to steady-state load on the battery.

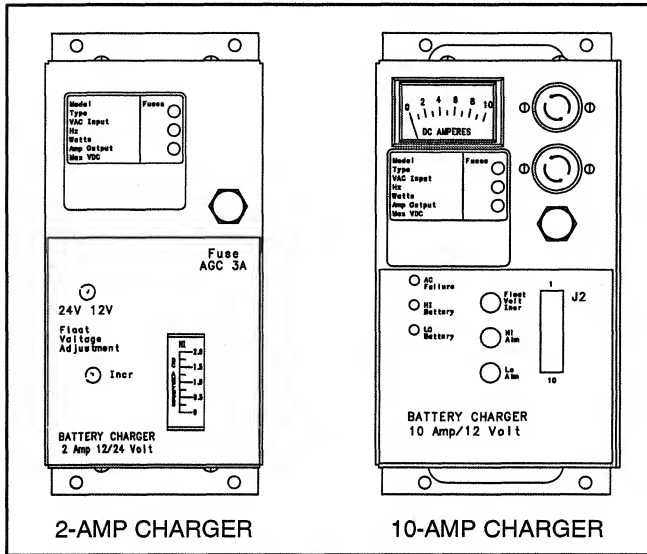


FIGURE 3-10. BATTERY CHARGERS

Three chargers are available. One battery charger is rated for 2 amperes at 12 or 24 VDC. One battery charger is rated for 10 amperes at 12 VDC. The other battery charger is rated for 10 amperes at 24 VDC.

The 2-ampere battery charger has an ammeter to indicate charging current and a fuse to protect the battery charger circuit.

The 10-ampere battery chargers have three fuses (two on the AC input and one on the DC output), three fault display LEDs, and an ammeter for indication of charging current.

On the 10-ampere chargers, three sets of (Form-C) alarm contacts (corresponding to the three fault LEDs) are also available. Using an optional alarm contact harness, these contacts can be wired by the installer to activate other audible or visual alarms.

Under normal operating conditions, the Low Bat and AC Fail relays are energized and the High Bat relay is de-energized. In response to a Low Bat or AC Fail condition, the appropriate normally energized relay (Low Bat or AC Fail) drops out. In response to a High Bat condition, the normally de-energized High Bat relay is energized.

Auxiliary Relay Option

Optional 12 and 24 VDC auxiliary relays provide contacts for energizing external alarms, remote indicators, and control equipment such as louver motors and water pumps.

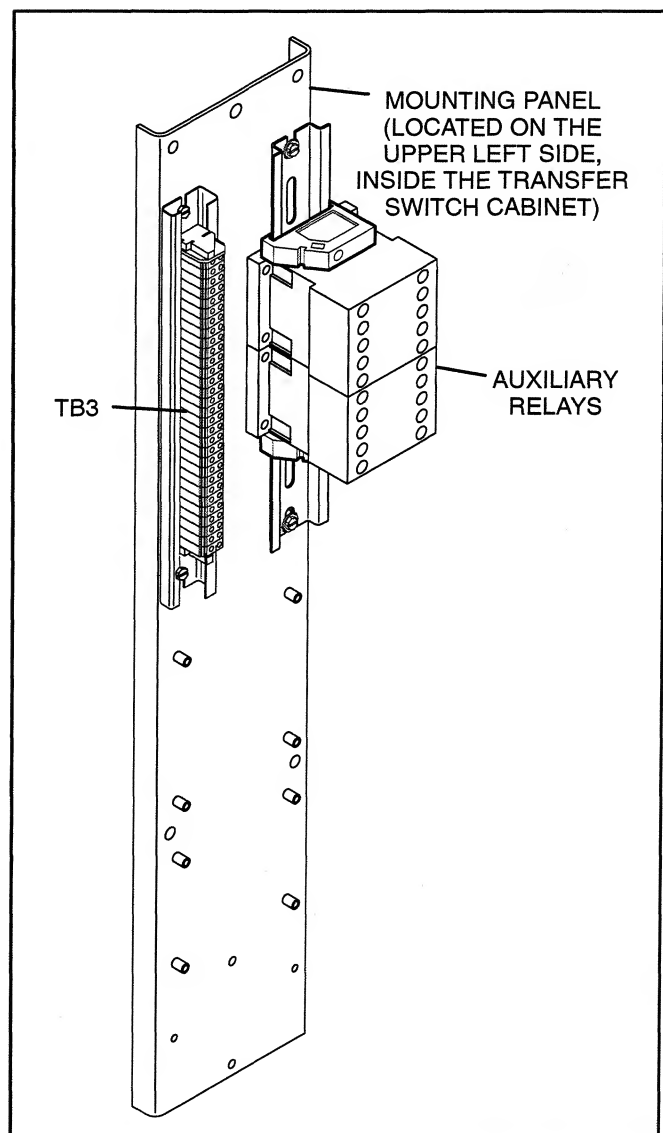


FIGURE 3-11. CONTROL WIRING CONNECTIONS

External Exercise Clock Option

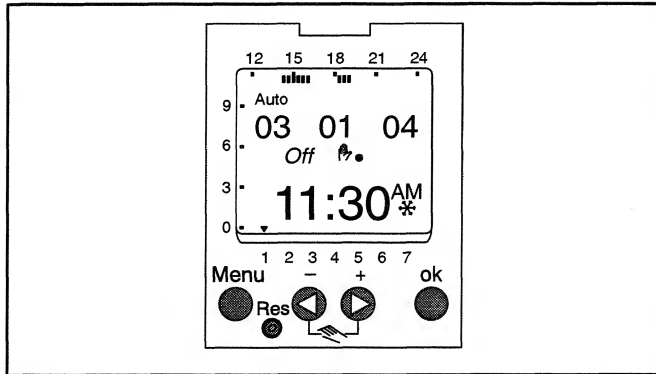


FIGURE 3-12. EXTERNAL EXERCISE CLOCK

The optional external exercise clock includes a real-time clock that keeps track of the time and date. The clock can be set for automatic changeover for summer/winter (Daylight Savings/Standard) time. The exercise clock can be used with 12 or 24 **VDC** operation.

Up to 28 programs are available to set exercise start and stop times. One program is required to start an exercise period and a second one is required to stop an exercise period.

The exercise clock has a built-in test feature that can be used to initiate an exercise that hasn't been programmed or cancel a programmed exercise in process.

Information on setting the clock is included in *Section 4*.

NOTE: The clock includes a non-replaceable lithium battery with a life expectancy of at least ten years. If the clock battery is weak during a power failure, the clock will need to be replaced.

Remote Override Input

The transfer switch may be wired with a remote Override Switch that functions the same as the control panel Override pushbutton.

A remote override input is set up by connecting a dry (voltage free) contact between P4-2 on the back of the control panel and TB2-8 (see Figure 3-13). Closing the contact enables the feature and opening the contact disables it.

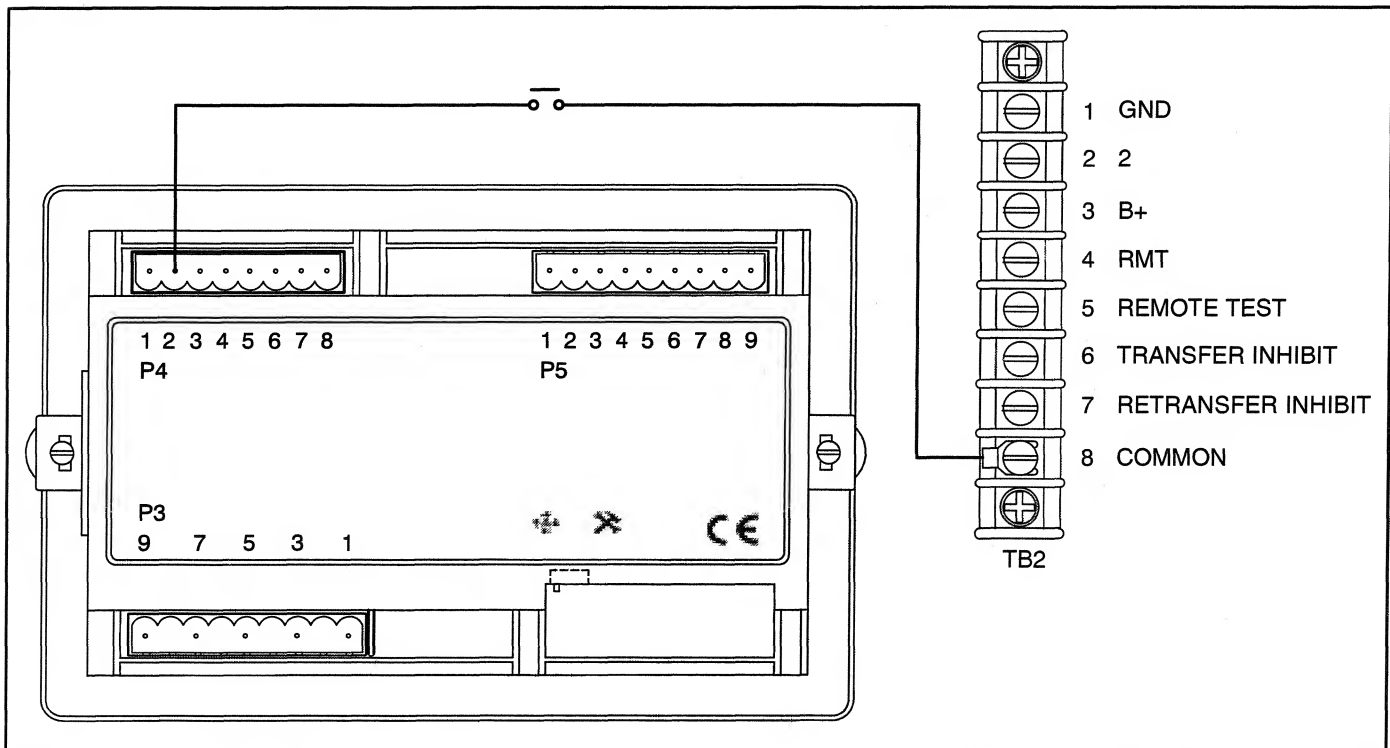


FIGURE 3-13. CONNECTIONS FOR REMOTE OVERRIDE INPUT

4. Operation

TIME DELAYS

The transfer switch control uses various time delays to break from one power source and reconnect to the other source. The control panel can be used to adjust these time delays (see *Section 5*).

In the following descriptions of time delays, it is important to remember that:

- When the transfer switch is connected to Normal, it is connected to the utility power source.
- When the transfer switch is connected to Emergency, it is connected to the Genset power source.
- When the transfer switch is in the Neutral position, it is not connected to either power source.

Time Delay Engine Start (TDES)

This time delay prevents the generator from starting during brief utility power interruptions. This timer starts the instant the utility fails, as detected by the Undervoltage Sensor.

When the control senses a utility failure, the control starts the Time Delay Engine Start (TDES) timer. This time delay is configurable for 0 (disabled), 0.5, 1, 2, 3, 4, 6, or 10 seconds (default = 3 seconds).

If utility power returns while the TDES timer is active, the timer is reset. When the timer expires, the control de-energizes the start relay, closing the start contact signalling the generator to start. The timer is not reset until utility power returns. If the Override pushbutton is pressed or the Override input is grounded while the TDES timer is active, the TDES timer immediately expires.

Time Delay Engine Cooldown (TDEC)

This time delay allows the generator to cool down (under no load conditions) before the control turns it off.

The Time Delay Engine Cooldown (TDEC) starts timing when the load is retransferred to utility power. This time delay is configurable for 0 (disabled), 0.1,

5, 10, 15, 20, 25 or 30 minutes (default = 10 minutes).

When the TDES expires, the stop signal is sent to the generator and the timer is reset. Pressing the Override pushbutton or grounding the Override input has no effect on this time delay.

Time Delay Normal to Emergency (TDNE)

This time delay allows the generator to stabilize before the load is applied.

While connected to Normal, this time delay starts after utility power fails and the generator becomes available (the amber Genset Power Available LED is lit). This time delay also starts after the generator becomes available when a with load Test or Exercise period is activated.

The time delay is configurable for 0 (disabled), 1, 2, 3, 5, 30, 120, or 300 seconds (default = 5 seconds). If the generator fails any time during a TDNE, the control resets the timer and restarts it once the generator is again available.

If the Override pushbutton is pressed or the Override input is grounded while the TDNE timer is active, the TDNE timer immediately expires. The TDNE timer will not begin if a Transfer Inhibit input is active.

Time Delay Emergency to Normal (TDEN)

While connected to Emergency, this time delay allows utility power to stabilize before the retransfer command is issued. This delay also allows the generator to operate under load for a minimum amount of time before transferring back to utility power.

This time delay starts with the transfer switch connected to the generator and after the utility becomes available following an outage (The green Utility Power Available LED is lit). This time delay also starts when an active Test or Exercise period is ended. After the delay, the transfer switch can retransfer the load to the utility power source.

The time delay is configurable for 0 (disabled), 0.1, 5, 10, 15, 20, 25 or 30 minutes (default = 10 minutes). If the utility fails any time during this time delay, the control resets the timer and restarts it once utility power becomes available. If the genera-

tor fails at any time during this time delay, the timer expires and the normal retransfer sequence takes place.

If the Override pushbutton is pressed or the Override input is grounded while the TDEN timer is active, the TDEN timer immediately expires. The TDEN timer will not begin if a Retransfer Inhibit input is active.

Time Delay Programmed Transition (TDPT)

This feature causes the transfer switch to pause in the Neutral position for an adjustable period of time whenever there is a transfer from one source to another. The intentional delay allows the residual voltage of an inductive load to sufficiently decay before connecting it to another power source. This delay prevents potentially damaging voltage and current transients in the customer's power system. If TDPT is set to zero, then the transfer switch transfers from one source to the other with no neutral position delay.

The control activates a Program Transition Time Delay (TDPT) whenever the transfer switch has disconnected from one source and is in the Neutral position. The time delay is configurable for 0 (disabled), 0.5, 1, 2, 3, 4, 6 or 10 seconds (default = 0 seconds). The control also detects if the transfer switch has disconnected from the first source before connecting it to the second source.

If there is a power source failure while the TDPT is active, the control only transfers to the remaining active power source. The control does not terminate the TDPT timer if either source fails while the transfer switch is in the Neutral position.

Time Delay Elevator (TDEL) Pre-Transfer

Primarily used in elevator applications, this delay sets a time to wait for an elevator pre-transfer signal. This signal allows the elevator to come to a complete stop before the switch transfers.

The elevator pre-transfer signal and associated time delay, is used to signal an elevator control system that there is an impending transfer or retransfer (i.e., the elevator is going to see a brief power failure).

This delay is disabled during an actual source failure. If the timer is set for more than 0 seconds, then the control activates the elevator pre-transfer output and time delay prior to transferring the transfer switch between two live sources. If the control is in a Test or Exercise sequence, the control adds an additional delay prior to activating the transfer and retransfer commands. After the TDNE (and/or TDEN) time delay expires, the control activates the Elevator output and starts the TDEL timer.

The output relay has two normally open and two normally closed contacts, rated 10 amps at 600 volts.

When the timer expires, the control issues the transfer (or retransfer) command. When the timer is inactive or expires, the control deactivates the relay output.

The Elevator Pre-transfer Time Delay is configurable for 0 (disabled), 1, 2, 3, 5, 30, 120, or 300 seconds (default = 0 seconds).

Transfer Inhibit and Retransfer Inhibit do NOT affect or delay the elevator pre-transfer delay while it is active.

The Override pushbutton or Override input has no effect on this time delay.

The OTEC control also includes a feature called Elevator Post Transfer Delay that keeps the elevator output active for the same TDEL time period after the transfer switch transfers. For more information, see "Elevator Post Transfer Delay" below.

Elevator Post Transfer Delay

The Elevator Post Transfer Delay feature keeps the elevator output active for the same TDEL time period after the transfer switch transfers. Instead of deactivating the elevator output when the pre-transfer time delay expires, the control keeps the output active and starts the TDEL timer again after it senses that the transfer switch has transferred. When the TDEL timer expires the second time, the control deactivates the elevator output. The Elevator Post Transfer Delay is configurable to be enabled (On) or disabled (Off) (default = Off).

MANUAL OPERATION

The transfer switch has operator handles for manually transferring the load (see Figure 4-1). Manual operation must be performed by qualified personnel under **NO-LOAD CONDITIONS ONLY**. Use the following procedure:

⚠ WARNING *Manual operation of the transfer switch under load presents a shock hazard that can cause severe personal injury or death. Do not attempt to operate the switch manually when it is under load. Follow the "Safety Related Work Practices" listed in NFPA 70E.*

1. Verify that the transfer switch is not under load.
2. Open the cabinet door of the automatic transfer switch.
3. Remove power to the control by disconnecting the J1 connector (see Figures 3-1 thru 3-4).
4. **Transfer - from the utility (Normal) to the genset (Emergency):**
 - a. Pull the upper manual operator handle down.

- b. Push the lower manual operator handle down.

Retransfer - from the genset (Emergency) to the utility (Normal):

- a. Pull the lower manual operator handle up.
- b. Push the upper manual operator handle up.

NOTE: Remember that the transfer switch transfers the load to the active power source. (If both power sources are available, it transfers the load to the utility.)

⚠ WARNING *Automatic transfer switch operation results in rapid movement of the manual operator handles and presents a hazard of severe personal injury. Keep hands clear of handles when switching back to automatic operation.*

5. To return to automatic operation, restore power to the control by reconnecting the J1 connector.
6. Close the cabinet door.

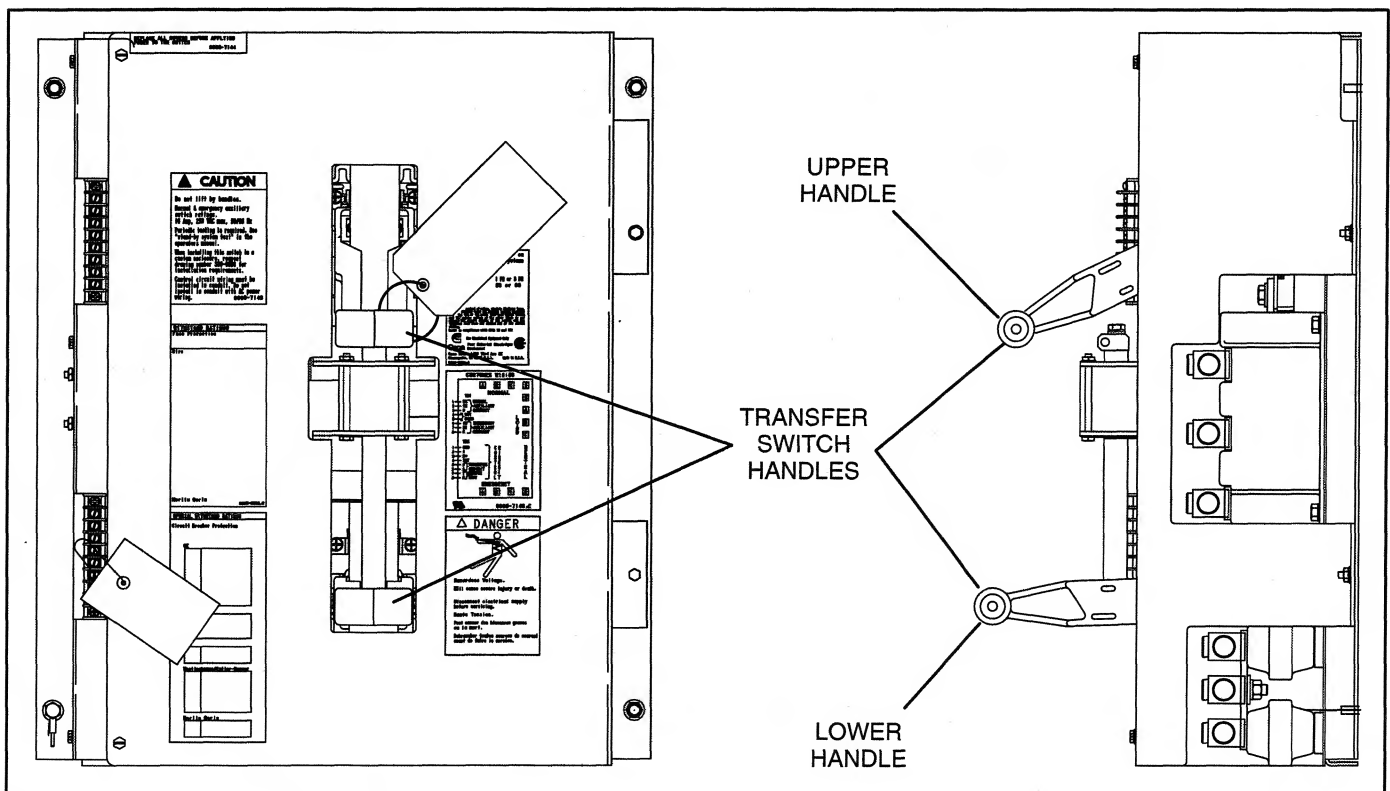


FIGURE 4-1. MANUAL OPERATION HANDLES

PUSHBUTTON OPERATION

The following describes operation of the three pushbuttons located on the control panel.

Test Pushbutton

The Test pushbutton is used to:

- Start a genset test. The Exercise LED flashes if the Test pushbutton is pressed and held for two seconds.
- Terminate a genset test. The Exercise LED goes out if the Test pushbutton is momentarily pressed.

More information on testing is included on the following pages.

Override Pushbutton

The Override pushbutton is used to:

- Terminate the following system time delays:
 - Time Delay Engine Start (TDES)
 - Time Delay Normal to Emergency (TDNE)
 - Time Delay Emergency to Normal (TDEN)
- Bypass the TDNE timer and transfer the load immediately during an active Transfer Inhibit input.
- Bypass the TDEN timer and retransfer the load immediately during an active Retransfer Inhibit input.
- Stop the Utility Power Connected LED from flashing as a result of a failure to connect to

or disconnect from the utility when commanded.

- Stop the Genset Power Connected LED from flashing as a result of a failure to connect to or disconnect from the genset when commanded.
- Cancel an active exercise period.

The Program Transition (TDPT), Elevator signal (TDEL), and Engine Cool Down (TDEC) time delays are not affected by pressing this pushbutton.

Set Exercise Pushbutton

This pushbutton is only used with the integrated exerciser and only functions if the External Exercise function is disabled (set to Off). Information on configuring the control panel is included in *Section 5*.

The Set Exercise pushbutton is used to:

- Set a delayed repeat exercise period when the pushbutton is pressed and held for five seconds.
- Start an immediate exercise period (that also repeats) if the pushbutton is pressed momentarily within ten seconds of starting the delayed exercise period.
- Cancel a repeatable exercise period if the pushbutton is pressed and held for five seconds.

More information on using the integrated exerciser is included on page 4-8.

TEST WITH OR WITHOUT LOAD

This feature allows a transfer switch operator to test the transfer switch and generator power system. The test is configurable to be with load or without load. A test with load initiates a load transfer. A test without load just starts the generator and runs it without load.

1. Verify that the transfer switch is set to test with or without load, as desired (see *Section 5*).
2. To start a test, press and hold the Test Pushbutton for two seconds or ground the Remote Test input.
3. To end the test, momentarily press the Test pushbutton or remove the ground from the Remote Test input.

NOTE: When ending a test with load, you can bypass the retransfer time delay (TDEN) and cause the immediate load retransfer by pressing the Override button. The generator stops after the engine cooldown time delay (TDEC).

Test With Load Sequence of Events

The following describes the sequence of events of an OTEC transfer switch during a test with load. In this example, TDPT is set to zero, the phase check sensor is disabled, the Transfer Inhibit and Retransfer Inhibit inputs are inactive, and TDEL is set to zero.

The utility must be acceptable during the entire test event. Acceptability is determined by the active source sensor (undervoltage sensor). If, at any time, the undervoltage sensor determines that the utility is not acceptable, the Test is terminated.

Before a test can begin, the transfer switch must be connected to the utility power source and utility power must be available.

1. Verify that the transfer switch is set to test with load.
2. Verify that the green Utility Power Connected LED on the control panel is lit.

3. Verify that the green Utility Power Available LED on the control panel is lit.
4. Press and hold the control panel Test pushbutton for two seconds or ground the Remote Test input to initiate the Test. The Test LED flashes two times per second for two seconds, acknowledging that the test was activated. Once the test period starts, the Test LED stays on continuously.
5. The control simulates a utility power failure but the Utility Power Available LED remains lit as long as the utility is still available.
6. The control starts the TDES timer. After the timer expires, the control de-energizes the start relay, closing the start contact to signal the generator to start.
7. When the generator output is acceptable (the Genset Power Available LED is lit) the control starts the TDNE timer.
8. After the TDNE timer expires, the transfer switch transfers to the genset (the Genset Power Connected LED is lit).
9. The control continues to run the generator with the transfer switch connected to the genset until the control panel Test pushbutton is momentarily pressed or the ground is removed from the Remote Test input.
10. After this action, the control starts the TDEN timer. The Test LED flashes twice per second for two seconds to acknowledge the operation and then the Test LED goes out.
11. After the TDEN timer expires, the transfer switch retransfers back to the utility (the Utility Power Connected LED is lit).
12. Once the transfer switch is connected to utility power, the control starts the TDEC timer.
13. After the timer expires, the control energizes the start relay, opening the start contact to signal the generator to stop.

Test Without Load Sequence of Events

The following describes the sequence of events of an OTEC transfer switch during a test without load. In this sequence of events, the generator is started and runs without load for the duration of the test.

The utility must be acceptable during the entire test event. Acceptability is determined by the active source sensor (undervoltage sensor). If, at any time, the undervoltage sensor determines that the utility is not acceptable, the Test is terminated.

Before a test can begin, the transfer switch must be connected to the utility and utility power must be available.

1. Verify that the transfer switch is set to test without load.
2. Verify that the green Utility Power Connected LED on the control panel is lit.
3. Verify that the green Utility Power Available LED on the control panel is lit.
4. Press and hold the control panel Test pushbutton for two seconds or ground the Remote Test input. The Test LED flashes twice per second for two seconds acknowledging that the test was activated. Once the test period starts, the Test LED stays on continuously.
5. The control de-energizes the start relay, closing the start contact to signal the generator to start. When the genset starts and produces power, the amber Genset Power Available LED lights.
6. The control continues to run the generator without load until the control panel Test pushbutton is momentarily pressed or the ground is removed from the Remote Test input.
7. After the control panel Test pushbutton is momentarily pressed or the ground is removed from the Remote Test input, the control flashes the Test LED twice per second for two seconds to acknowledge the operation and then goes out.
8. The control energizes the start relay, opening the start contact to signal the generator to stop.

SENSORS

Utility Sensor

The utility sensor monitors all phases of the utility for undervoltage conditions. Both the pickup and dropout set points are adjustable. The set points are listed in Table 4-1. Refer to *Section 5* for information on how to make adjustments.

TABLE 4-1. UTILITY UNDERVOLTAGE SET POINTS

Description	Available Set Points
Undervoltage Pickup (% of Nominal)	95%
	90%
Undervoltage Dropout (% of Nominal)	90%
	85%
	80%
	70%

NOTE: If the utility undervoltage pickup is set at 90%, then the dropout has to be set lower than 90%.

Figure 4-2 illustrates how the pickup and dropout settings work.

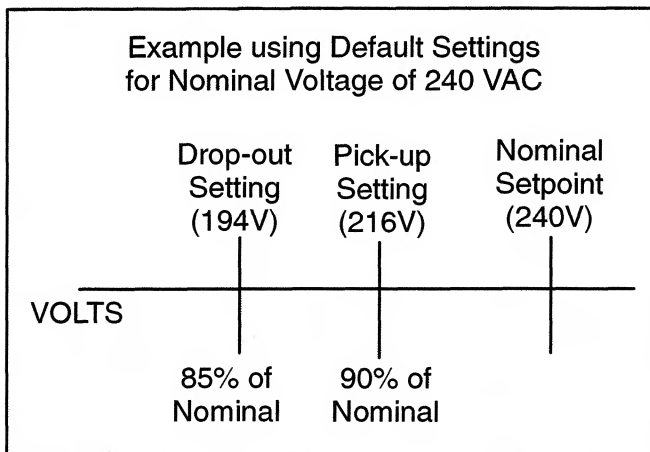


FIGURE 4-2. UNDERVOLTAGE SENSING

Generator Sensor

The generator sensor is a single phase sensor that monitors undervoltage and underfrequency condi-

tions. All the pickup and dropout settings are fixed and are not adjustable. The genset undervoltage and underfrequency set points are listed in Table 4-2.

TABLE 4-2. GENSET UNDERVOLTAGE AND UNDERFREQUENCY SET POINTS

Description	Set Point
Undervoltage Pickup (% of Nominal)	90%
Undervoltage Dropout (% of Nominal)	75%
Underfrequency Pickup (% of Nominal)	90%
Underfrequency Dropout (% of Nominal)	85%

Phase Check Sensor

The phase check sensor can be enabled (set to On) for applications that require a fast transfer of a load between two live sources (both power source available LEDs are lit). The phase check sensor determines when the relative phase difference (less than 25 degrees and approaching 0) and the frequency difference (less than 1 Hz) of the two sources are within specified limits. When all conditions are met, a transfer is initiated. If enabled, the phase check sensor is activated after all time delays have expired, just before the transfer switch transfers the load, and only when both sources are available. Information on configuring the Phase Check On/Off function is included in *Section 5*.

Return to Programmed Transition

This feature can be used in conjunction with the phase check sensor. If, for some reason the two sources do not fall within the specified limits of the phase check sensor for a period of two minutes, then the control bypasses the phase check sensor, returns to the Programmed Transition sequence of operation, and transfers the load. If this feature is enabled, the programmed transition time delay (TDPT) should be set greater than zero. The actual setting depends on your load.

GENERATOR SET EXERCISER

Run the generator at least once each week with at least 50 percent load (if possible). If you do not want to use the exerciser, use the Test pushbutton, as described earlier in this section, to test the generator set each week.

The control panel includes an integrated exerciser that is set by pressing the Set Exercise pushbutton. In addition, there may also be an optional fully programmable external exerciser clock installed and wired to a control input (see page 4-10).

If both types of exercisers are available, only one exerciser can operate at a time. The control panel must be configured for the type of exerciser being used. This is done by setting the External Exerciser function On or Off. If the integrated exerciser is used, the External Exercise On/Off function must be set to Off. If the external exerciser is used, the External Exercise On/Off function must be set to On. If the external exerciser is factory supplied, the External Exercise On/Off function is set to On at the factory. If the external exerciser is not factory installed, the External Exercise On/Off function is set to Off. Information on configuring the control is included in *Section 5*. Information on the optional external exerciser is included later in this section.

Exercise With or Without Load

The exercise with/without load configuration works with both types of exercisers (default = without load) – see *Section 5*. When “With Load” is selected, the load is transferred to the genset. When “Without Load” is selected, the genset runs with no load for the duration of the exercise period.

Integrated Exerciser

This function is standard and is built into the control. With this exerciser, the exercise period is 20 minutes and it repeats every 7, 14, 21, or 28 days (default = 7 days) – see *Section 5*.

The integrated exercise function cannot be used unless the External Exercise function is disabled (set to Off).

Before an exercise can begin, the transfer switch must be connected to utility power and utility power must be available (the green Utility Power Available LED must be lit).

Power Loss Backup

If DC power is removed from the control panel, the exercise clock uses a replaceable lithium battery (Onan part number 416-1250) to back up the time setting. The battery is good for ten years and doesn't need to be serviced. The battery is attached to the time chip on the control board.

If no exercise period is set, the Exercise LED is off (see Figure 3-5).

Setting the Integrated Exercise Period

1. Verify that the Exercise LED is off and the External Exercise function is disabled (set to Off – see *Section 5*). If the External Exercise function is enabled, the integral exerciser is disabled.
2. To set the exercise start time for a **repeat exercise period**, press and hold the Set Exercise pushbutton for 5 seconds. The Exercise LED flashes at a rate of twice per second for 5 seconds and then stays on when the exercise period is set. A delayed 20 minute exercise period will start in 12 hours. At that time, the Exercise LED flashes at a rate of once per second during the entire exercise period. When the exercise period is over, the Exercise LED quits flashing and remains on to signify that repeat exercise periods are enabled.
3. To start an **immediate exercise period** and have it repeat, momentarily press the Set Exercise pushbutton a second time within ten seconds of starting the delayed exercise period. Momentarily pressing and releasing the Set Exercise pushbutton a second time starts an immediate 20 minute exercise period instead of waiting for 12 hours. The Exercise LED flashes at a rate of once per second during the entire exercise period. When the exercise period is over, the Exercise LED stops flashing and remains on to signify that repeat exercise periods are enabled.

Canceling Repeat Exercise Periods

With the control panel Exercise LED on steady, press and hold the Set Exercise pushbutton for 5 seconds. The Exercise LED flashes at a rate of twice per second for 5 seconds and then goes out to signify that repeat exercise periods are cancelled.

Canceling An Active Exercise Period

Active exercise periods can be canceled by pressing the Override pushbutton on the control panel or by grounding the remote override input (P4-2) on the back of the control panel.

Power Source Failure During An Active Exercise Period

If either power source fails during an active exercise period, the control immediately terminates the exercise and proceeds with the automatic mode of operation.

Exercise Without Load Sequence of Events

1. When an exercise period becomes active, the Exerciser LED flashes at a rate of once per second.
2. The control signals the generator to start and run for 20 minutes.
3. After the exercise period has ended, the control signals the generator to stop.
4. The Exercise LED stops flashing and remains on to signify that repeat exercise periods are set (unless there are no repeat exercise periods). If there are no repeat exercise periods, the Exercise LED goes out.

Exercise With Load Sequence of Events

1. When an exercise period becomes active, the Exerciser LED flashes at a rate of once per second.
2. The control signals the generator to start.
3. When the generator output is acceptable, the control transfers the load to the generator, following the configuration set points.
4. After the exercise period has ended, the control retransfers the load back to the utility, following the configured set points.
5. Once the load is connected to utility power, the control runs the genset unload for the duration of the cooldown timer (TDEC).
6. After the TDEC timer expires, the control signals the genset to stop.
7. Unless the repeat exercise periods have been canceled, the Exercise LED quits flashing and remains on to signify that repeat exercise periods are set. If the exerciser is not set up to repeat exercises, the Exercise LED goes out.

OPTIONAL EXTERNAL EXERCISER

The optional external exercise clock is a 7-day, 24-hour clock that, when installed, can store and execute several start/stop programs per day and repeat exercise periods every week. It can be programmed to run exercise periods at different times on different days. Unlike the integrated exerciser, the external exercise can schedule an exercise period for something other than 20 minutes.

If the External Exercise function is enabled (set to On), then the integrated exerciser is disabled.

NOTE: After a period of inactivity, the clock enters sleep mode and turns off the display. To reactivate the display, briefly press the Menu button.

Up to 28 programs are available to set exercise start and stop times. One program is required to start an exercise period and a second one is required to stop an exercise period.

The exerciser clock also has a built-in test feature that can be used to initiate a genset start and run cycle.

The exerciser clock contains a lithium battery that is used as a backup power source. The battery is not replaceable. When the clock is running off the internal battery, three flashing dots are displayed between the hour and minute values (see Figure 4-3).

Unless the clock battery fails, exercise programs are stored and are not lost during a power outage.

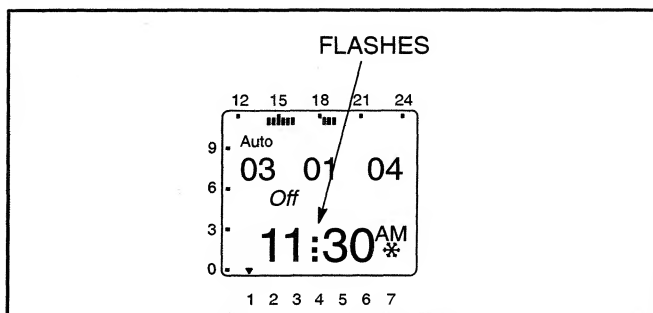


FIGURE 4-3. INDICATOR OF CLOCK RUNNING OFF THE INTERNAL BATTERY

Figure 4-4 illustrates the face of the exercise clock and provides information on the display and the function of the buttons.

The clock is programmed with the correct date and central USA standard time and with the correct daylight savings time settings. Programming the exerciser clock requires entering the exercise start and stop times and, if necessary, adjusting the time as described on the following pages.

Exercise With or Without Load

The external exercise clock does not include an exercise with or without load function. This function must be configured using the transfer switch control panel. For more information, see *Section 5*.

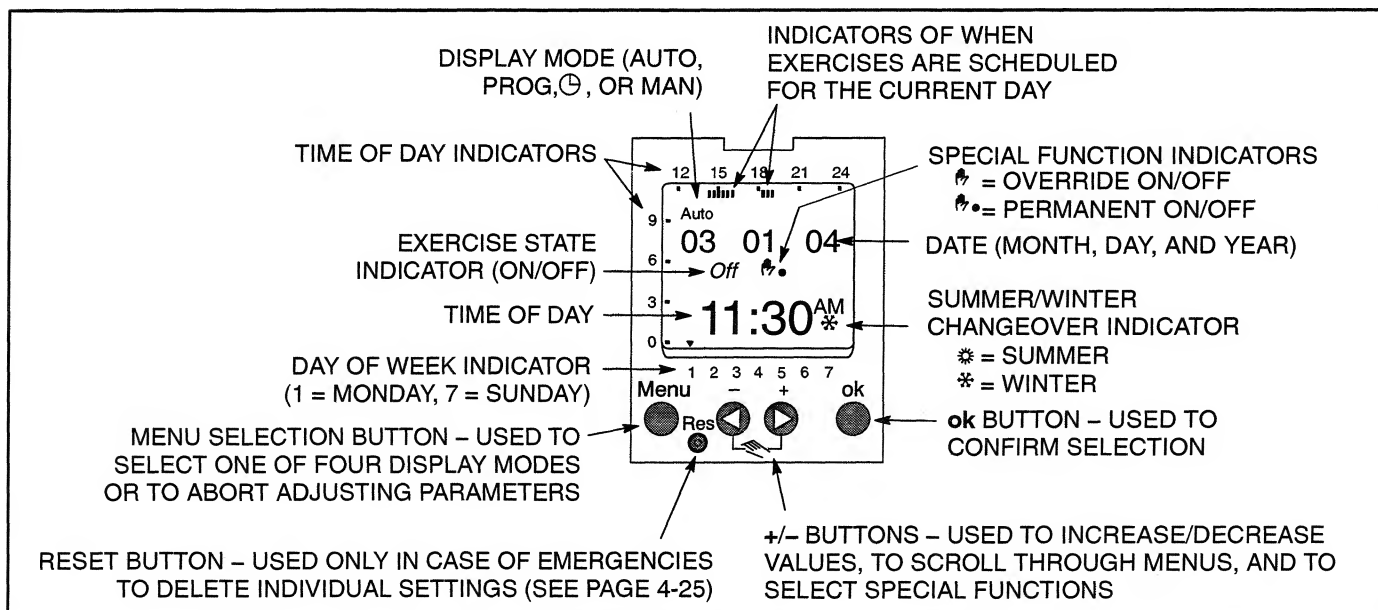


FIGURE 4-4. EXERCISE CLOCK FEATURES

Using the Menu Button

The Menu selection button is used to select three display modes that have adjustable menus.

- The Clock mode (⌚) is used to set the correct date and time. This mode can also be used to automatically switch to the correct summer/winter time. See page 4-11.
- The Program mode (Prog) is used to set (see page 4-14), review (see page 4-17), and clear exercise start/stop times (see pages 4-20 and 4-21).
- The Manual mode (Man) is used to enter a 4-digit code to prevent changing settings by unauthorized personnel. See page 4-24.

When adjustments are completed, the Home menu (Auto mode) is redisplayed (see Figure 4-4). The Menu button can also be used to abort adjusting parameters and return to the Home menu.

Using the +/- Buttons

Pressing the + or – button is used to:

- Increase or decrease a parameter in an adjustable menu
- Select the next or previous menu.

Simultaneously pressing the + and – buttons is used to select special functions.

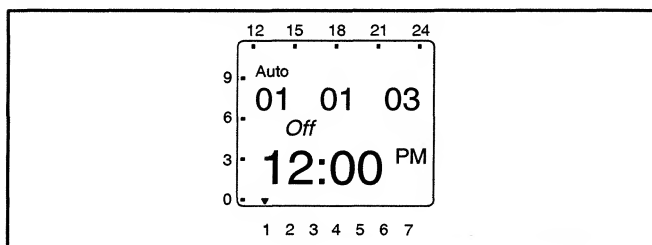
- Initiate an exercise (see page 4-22)
- Override an active exercise (see page 4-22)
- Select permanent on/off mode (see page 4-23)

Using the ok Button

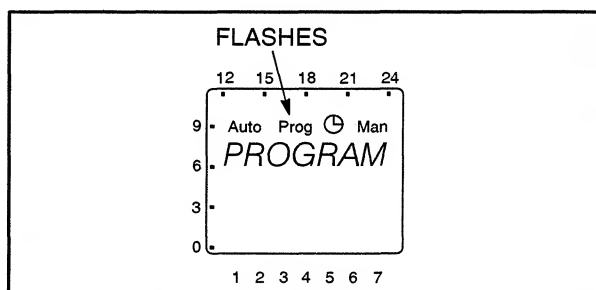
The **ok** button is used to confirm the menu selection or program adjustments you have made. Upon pressing the **ok** button, the next available menu is displayed and, if any program adjustments were made, the changes are saved.

Setting the Clock with Summer/Winter Time (Daylight Savings Time)

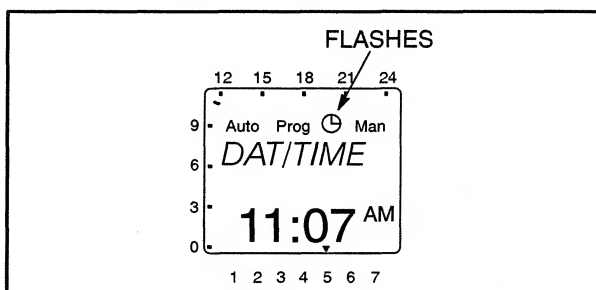
The clock is programmed with the correct date and central USA standard time and with the correct daylight savings time settings. If it is necessary to change these settings, the following describes how to adjust the time and date and how to set the clock to automatically switch to summer/winter time (daylight savings time).



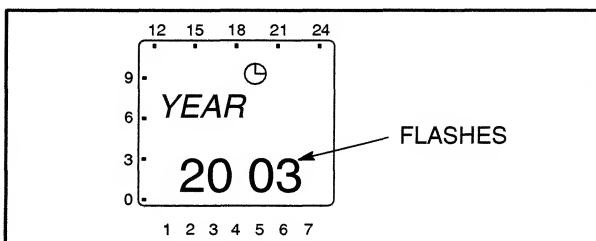
1. Press the Menu button on the exercise clock. The Program menu is displayed.



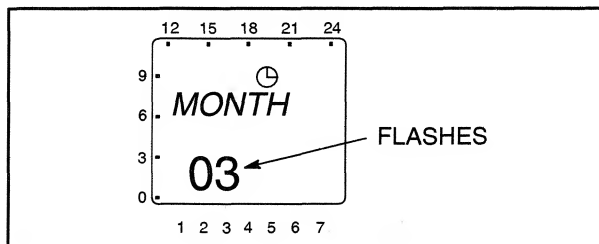
2. Press the + button. The Date/Time menu is displayed.



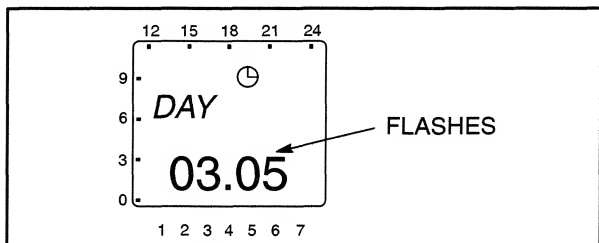
3. Press the **ok** button to display the Year menu.



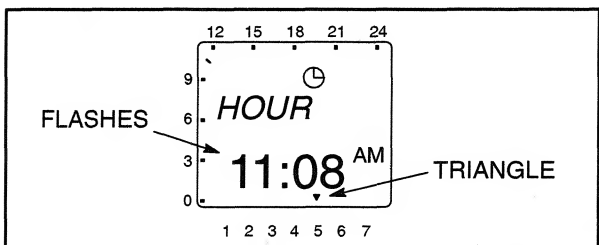
4. Press the **+** or **-** button to set the correct year.
Press the **ok** button to display the Month menu.



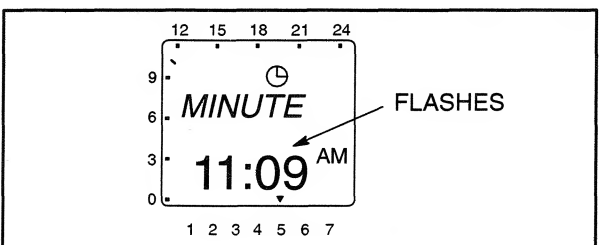
5. Press the **+** or **-** button to set the correct month.
Press the **ok** button to display the Day menu.



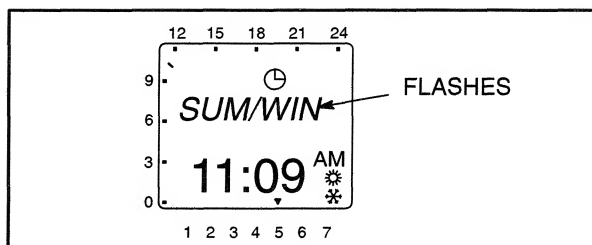
6. Press the **+** or **-** button to set the correct day.
Press the **ok** button to display the Hour menu.
A small triangle is displayed above the assigned number in the display for the day of the week (1 = Monday, 7 = Sunday).



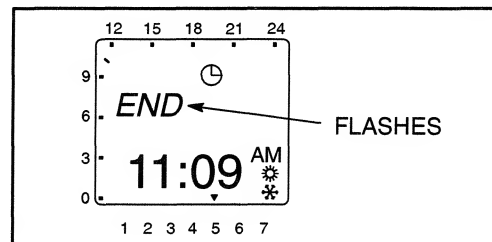
7. Press the **+** or **-** button to set the correct hour.
A line is displayed on the screen indicating the hour of the day selected (the left side of the screen is for the first half of the day [AM] and the top of the screen is for the second half of the day [PM]). Press the **ok** button to display the Minute menu.



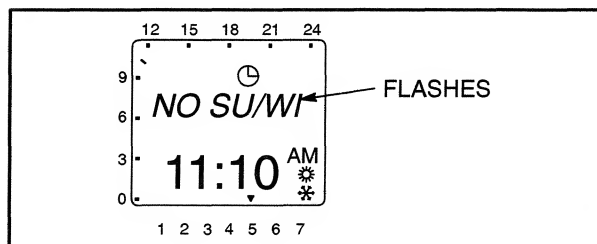
8. Press the **+** or **-** button to set the correct minute.
Press the **ok** button to display the Summer/Winter menu.



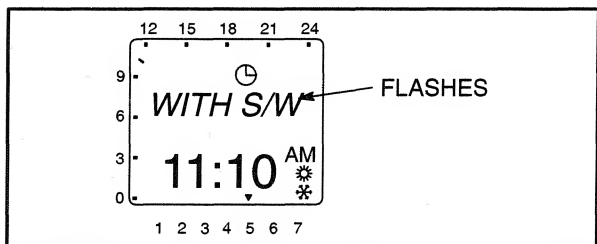
- NOTE:** If you do not wish to set the clock for automatic summer/winter changeover at this time, press the **+** or **-** button. "End" is displayed on the screen. Press the **ok** button to return to the Home menu.



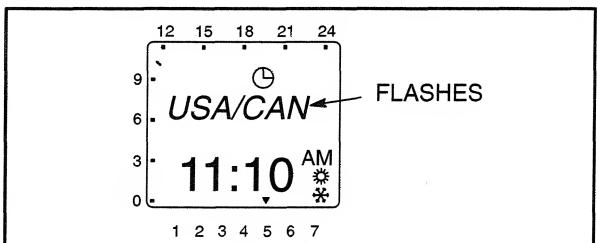
9. Press the **ok** button to display the No Summer/Winter menu.



10. Press the **+** or **-** button to display the With Summer/Winter menu.



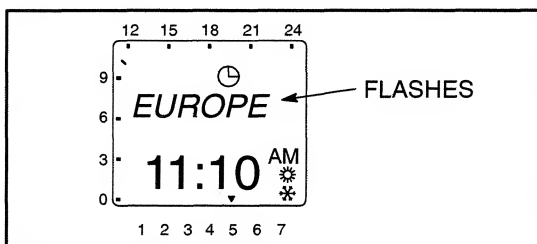
11. Press the **ok** button to display the World Area menu.



12. Either select one of the world areas that has been programmed for automatic time correction or else set up your own changeover times.

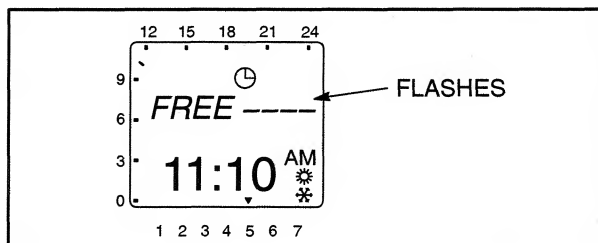
NOTE: With the Daylight Savings Time program set for North America,

- The first Sunday in April moves the time forward one hour.
 - The last Sunday in October moves the time back one hour.
- If you wish to select one of the world areas (Europe, GP/P, SF/GR/TR, USA/CAN) that has been programmed for automatic time correction, press the + or – buttons until the correct world area is selected. Go to step 19.

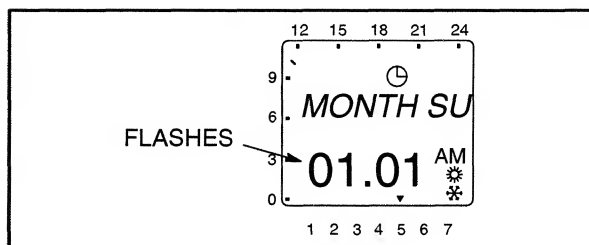


- If you wish to set up your own changeover times, continue with step 13.

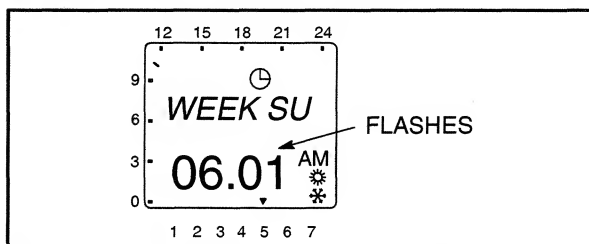
13. To set up your own changeover times, press the + or – buttons from the World Area menu until the word “Free” is displayed.



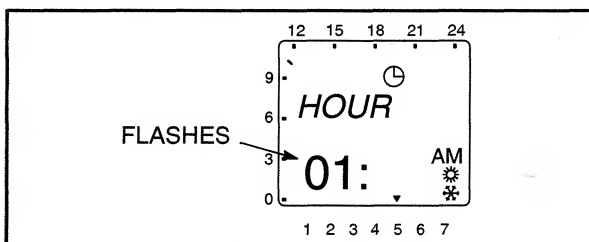
14. Press the **ok** button to display the menu for setting the month when the Summer changeover will take place. Press the + or – buttons until the desired month is displayed.



15. Press the **ok** button to display the menu for setting the week when the Summer changeover will take place. Press the + or – buttons until the desired week (1 thru 5 [1 = first week, 4 = fourth week, 5 = last week]) is displayed.

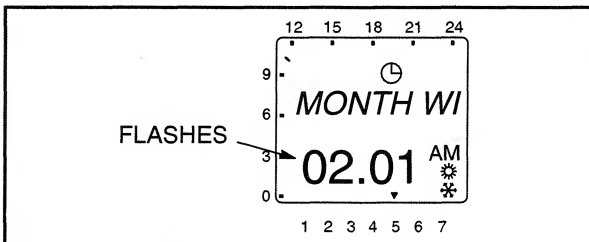


16. Press the **ok** button to display the menu for setting the hour of the day when the Summer changeover will take place. Press the + or – buttons until the desired hour (1 thru 3) is displayed.

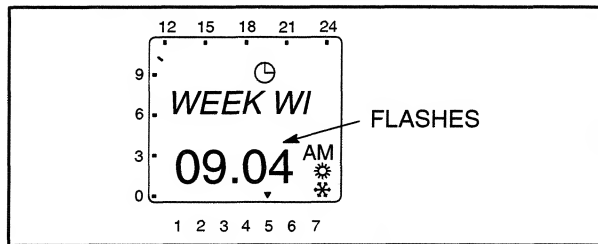


NOTE: The starting time can only be set for 1:00, 2:00, or 3:00 AM.

17. Press the **ok** button to display the menu for setting the month when the Winter changeover will take place. Press the + or – buttons until the desired month is displayed.

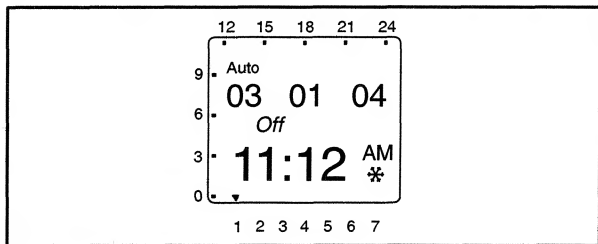


18. Press the **ok** button to display the menu for setting the week when the Winter changeover will take place. Press the **+** or **-** buttons until the desired week (1 thru 5 [1 = first week, 4 = fourth week, 5 = last week]) is displayed.



NOTE: The starting time for the winter changeover is the same time that was set in step 16.

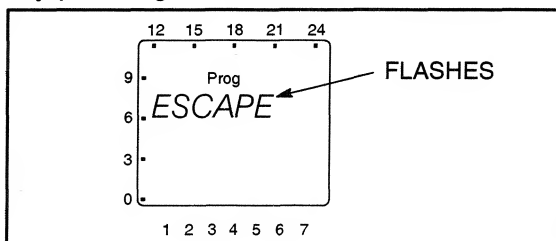
19. Press the **ok** button. The Home menu is redisplayed and the appropriate summer/winter symbol is displayed.



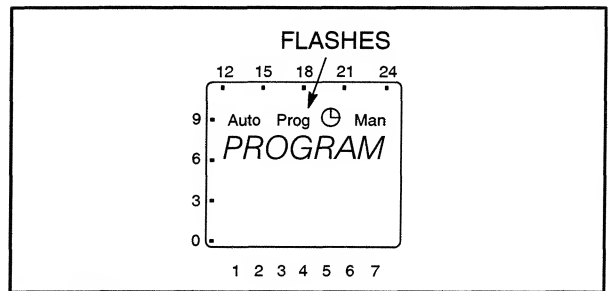
Setting Exercise Start and Stop Times

Up to 28 programs can be used to set exercise start and stop times. One program is required to start an exercise period and a second one is required to stop an exercise period.

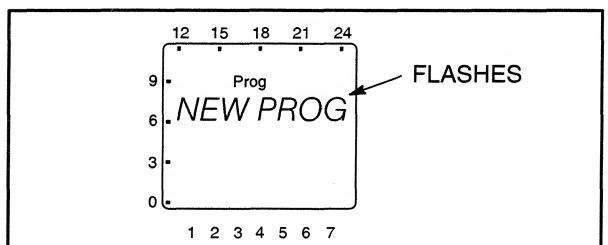
NOTE: If the Menu button is pressed before a Start/Stop program is saved, the word "Escape" is displayed on the screen. The program settings are lost and the Home menu is displayed after two seconds or by pressing the **ok** button.



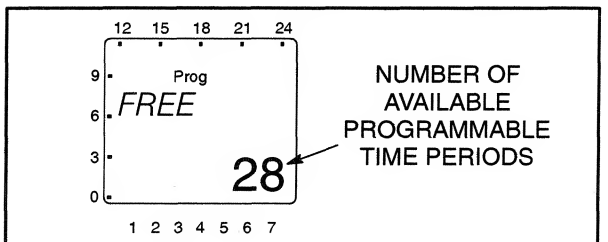
1. From the Home menu, press the **Menu** button. The Program menu is displayed.



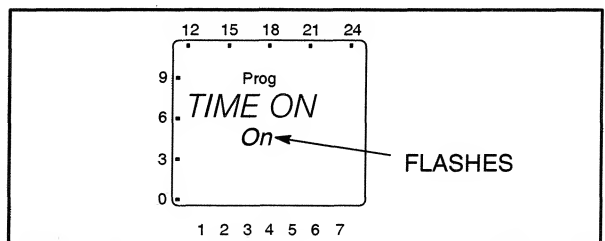
2. Press the **ok** button. The New Program menu is displayed.



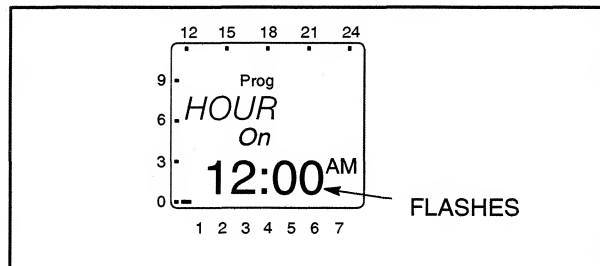
3. Press the **ok** button. The number of available programmable time periods (maximum of 28) is temporarily displayed.



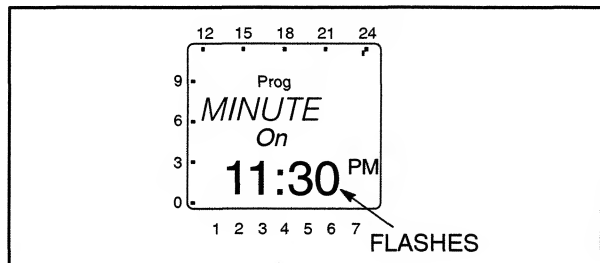
4. The Starting Time (Time On) menu is displayed. Press the **ok** button.



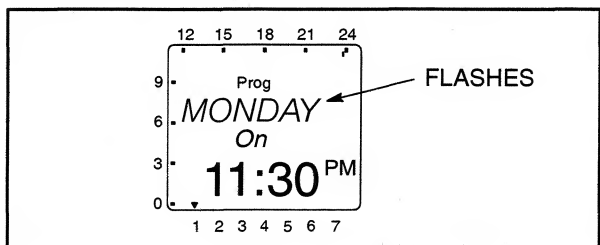
5. The Hour menu is displayed. Press the + or – buttons to set the desired exercise starting hour (default = 12:00 AM). A line is displayed on the screen indicating the hour of the day selected (the left side of the screen is for the first half of the day [AM] and the top of the screen is for the second half of the day [PM]). Press the **ok** button.



6. The Minute menu is displayed. Press the + or – buttons to set the desired exercise starting minute. Press the **ok** button.

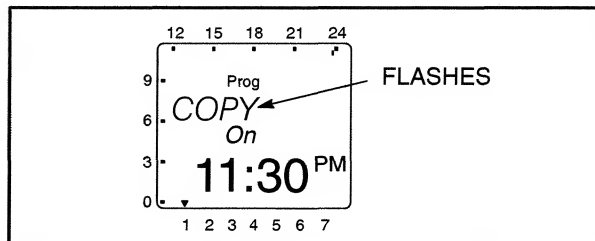


7. A menu is displayed for selecting the day of the week the exercise is to begin (default = Monday). Press the + or – buttons to select the desired day of the week. A small triangle is displayed above the assigned number in the display for the day of the week (1 = Monday, 7 = Sunday). Press the **ok** button.

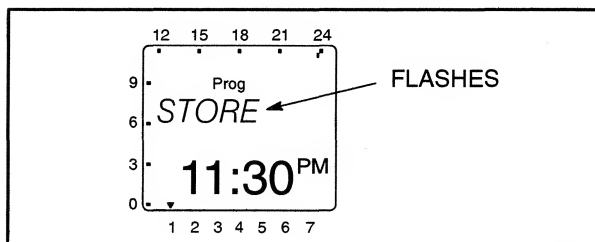


8. The Copy menu is displayed. If you do not wish to have the exercise repeat more than once a

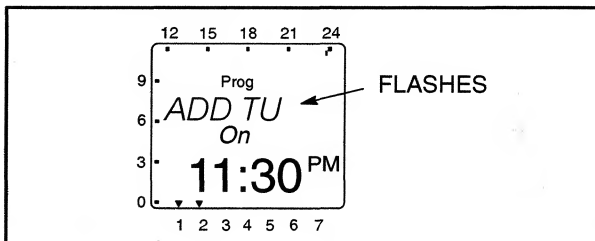
week, go to step 9. If you do wish to have the exercise repeat more than once a week, go to step 10.



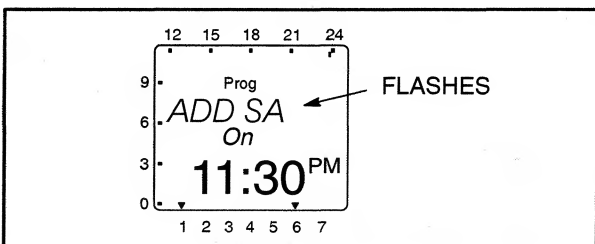
9. Press the + or – buttons. The Store menu is displayed. Press the **ok** button. Go to step 13.



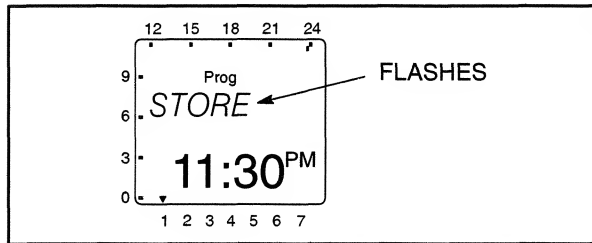
10. To repeat an exercise more than once a week, press the **ok** button when the Copy menu is displayed. The Add ___ day menu is displayed. The day after the day selected in step 7 is displayed.



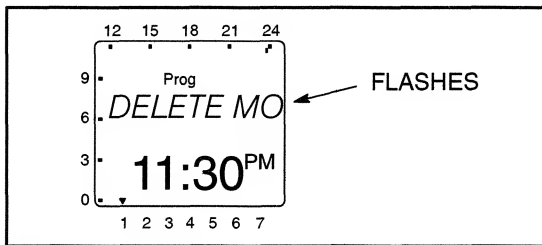
11. Press the + or – buttons to select the desired day of the week that an exercise is to begin. Press the **ok** button.



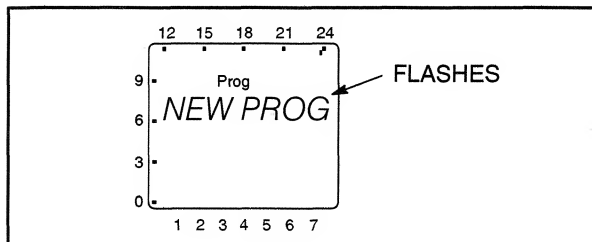
12. Press the **+** or **-** buttons. The Store menu is displayed. Press the **ok** button.



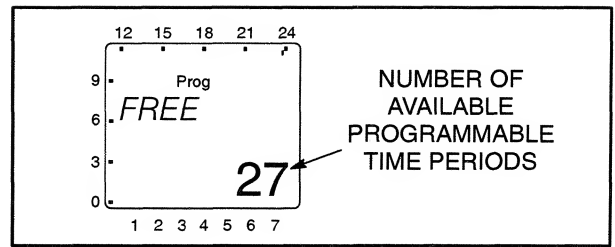
NOTE: After setting all days of the week that an exercise is to be repeated, you can use the **+** or **-** buttons to cycle through the days and recheck the programs. When a day that has a set program is redisplayed, it can be deleted. In the menu shown below, press the **ok** button to delete the displayed program.



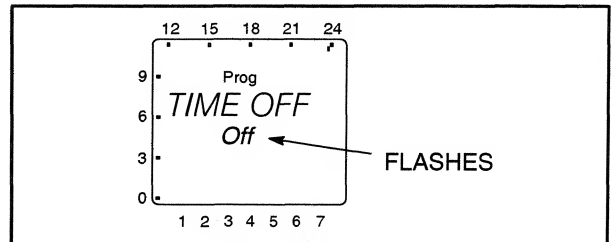
13. The New Program menu is redisplayed.



14. Press the **ok** button to enter a time the exercise is to end. The number of available programmable time periods is temporarily displayed. Please note that the number of available programmable time periods has now decreased by one.

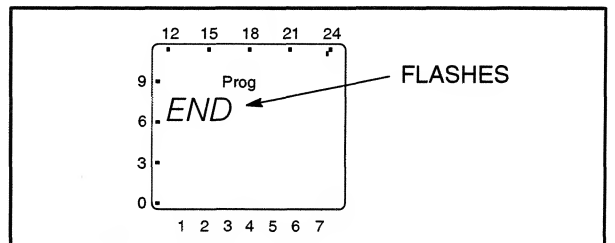


15. The Ending Time (Time Off) menu is displayed. Press the **ok** button.



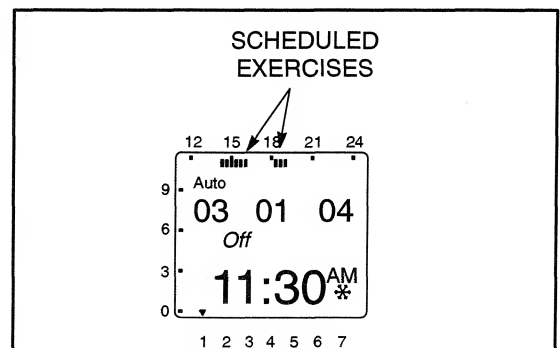
16. Repeat steps 5 thru 13 to set the stop time for your exercise.

17. When the New Program menu is redisplayed, press the **+** or **-** buttons until "End" is displayed.



18. Press the **ok** button to return to the Home menu.

NOTE: If there are any exercises scheduled for the current day, those time periods are indicated on the screen.



Checking the Programs

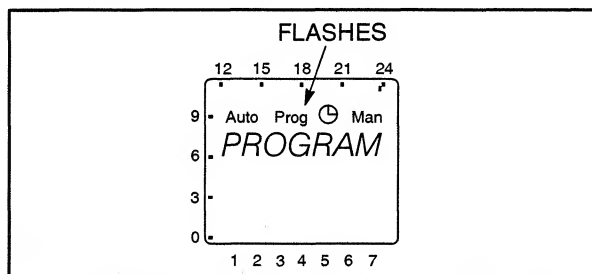
The Check Program menus can be used to review all set exercise start/stop times and, if necessary, delete them.

NOTE: If the Menu button is pressed while viewing start/stop programs, the Program Check function is aborted and the Home menu is redisplayed.

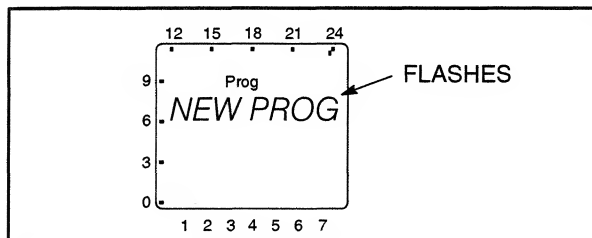
Reviewing Exercise Start/Stop Times

All exercise start and stop exercise parameters can be viewed from the Program Check menu. Normally, the starting time is followed by the ending time for a programmed exercise. However, if a second exercise period overlaps the time frame of the first exercise period in the current day, two start times are displayed, followed by two stop times.

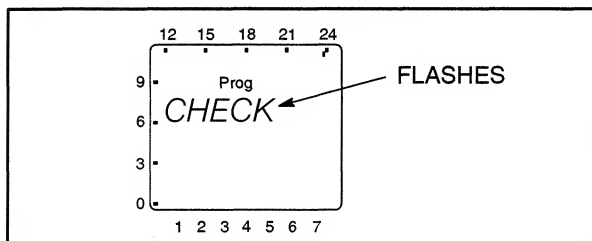
1. From the Home menu, press the **Menu** button. The Program menu is displayed.



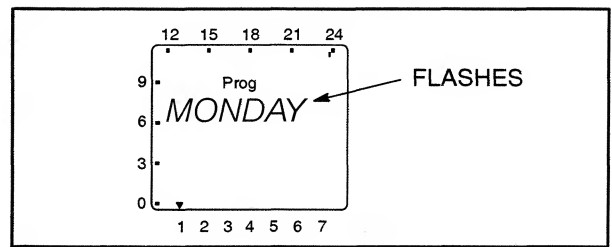
2. Press the **ok** button. The New Program menu is displayed.



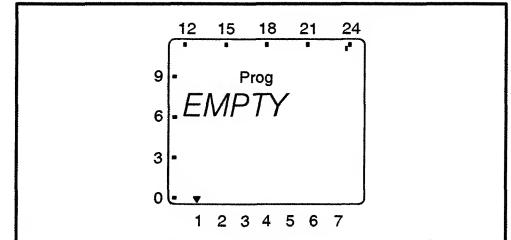
3. Press the **+** button once. The Check menu is displayed.



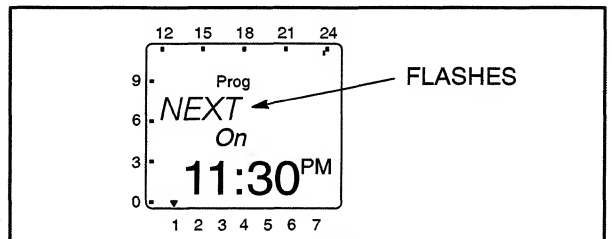
4. Press the **ok** button. The Monday menu is displayed.



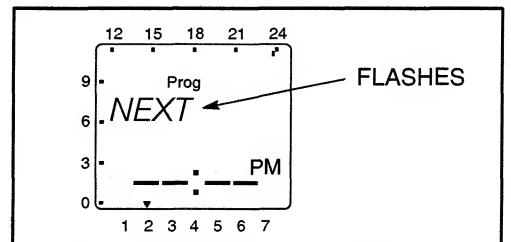
NOTE: If no exercise periods are set up, the message "Empty" is displayed. To return to the New Program menu, press the **ok** button.



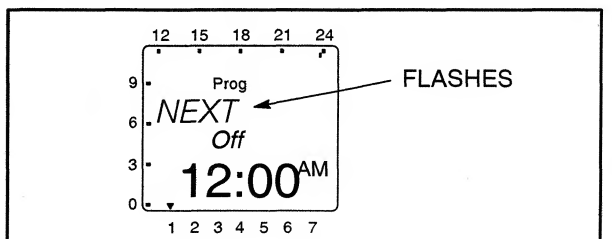
5. Use the **+** or **-** buttons to select the day of the week you wish to check. Press the **ok** button. The starting time for the first exercise for the selected day is displayed.



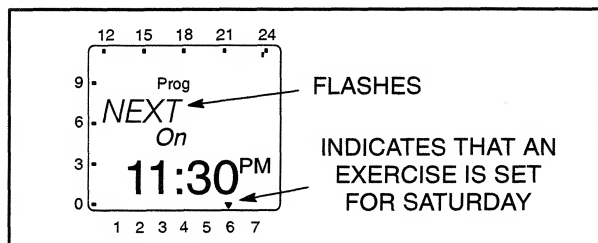
NOTE: If a day does not have any set exercise periods, the screen below is displayed.



6. Press the **ok** button. The ending time for the first exercise for the selected day is displayed.

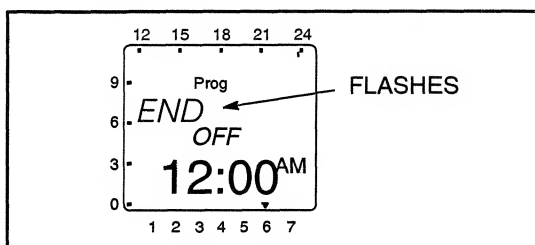


7. Press the **ok** button. The next exercise start time is displayed. If the next start time is not on the day selected in step 5, the day of the week is indicated on the bottom of the screen.



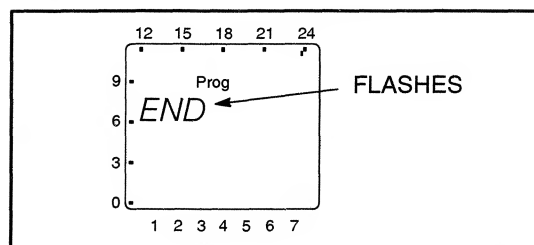
8. Review additional set exercise periods and return to the Main menu.

- To exit the Check Programs function without reviewing all set exercise periods, press the **+** or **-** buttons until "END" is displayed. Press the **ok** button to return to the Main menu.

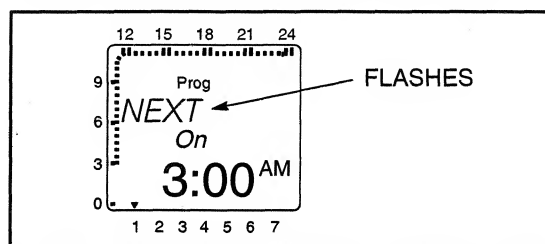


- To review all set exercise periods, repeat steps 6 and 7 until the word "END" is dis-

played. Press the **ok** button to return to the Main menu.



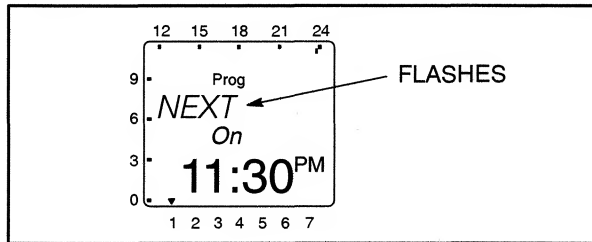
NOTE: If an exercise period has been programmed with a start time only, a continuous band of segments is displayed on the left side and top of the screen showing the time of day the incomplete exercise period is set to begin. This band of segments is also displayed on any other exercise periods scheduled for that day.



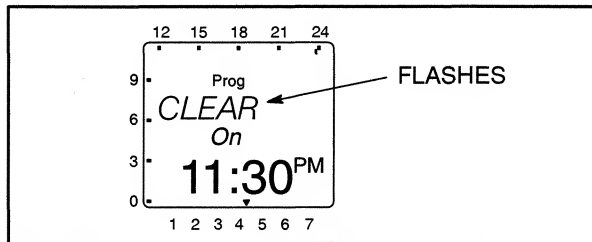
If an exercise period has been programmed with a stop time only, no special indicator is displayed. The stop time is simply ignored.

Deleting Exercise Start/Stop Times

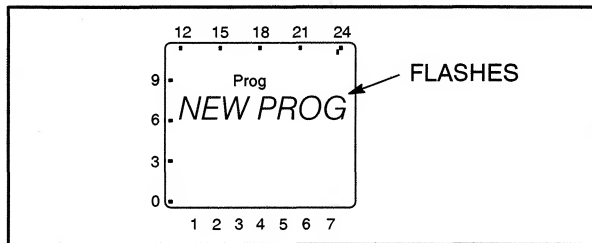
While checking the programs, you can also delete individual start and stop times.



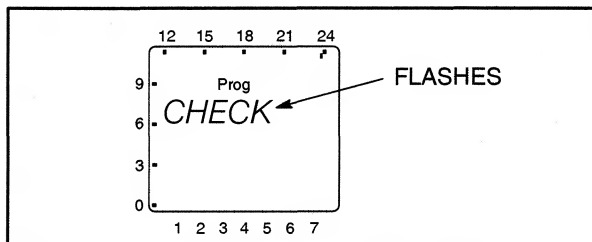
1. When an programmed exercise start time is displayed, press the + or – buttons until “Clear” is displayed.



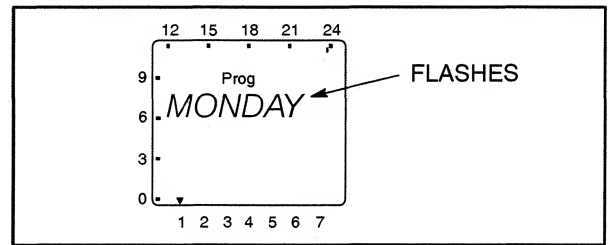
2. Press the **ok** button. The New Program menu is redisplayed.



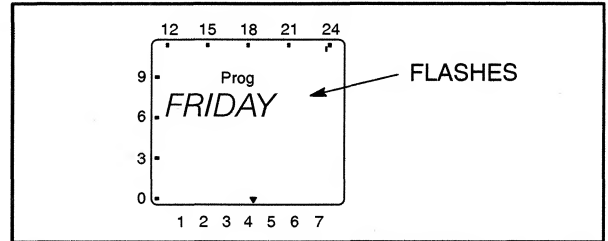
3. Press the + button once. The Check menu is displayed.



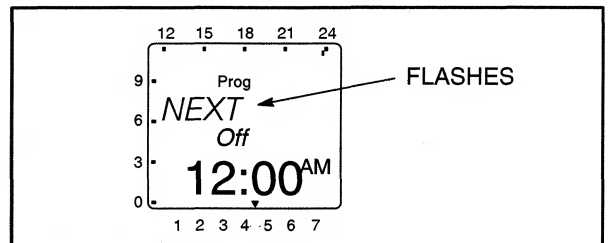
4. Press the **ok** button. The Monday menu is displayed.



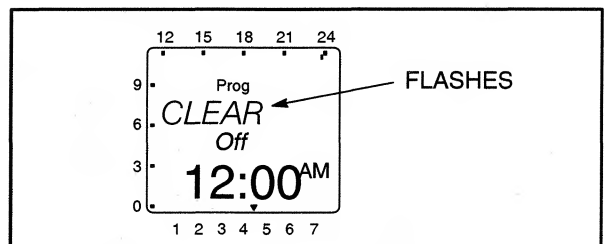
5. If necessary, use the + or – buttons to select the day of the week that includes the exercise ending time you wish to delete.



6. Press the **ok** button.



7. Press the + or – buttons until “Clear” is displayed.

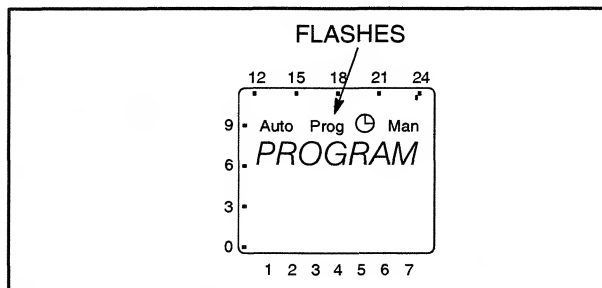


8. Press the **ok** button. The New Program menu is redisplayed.

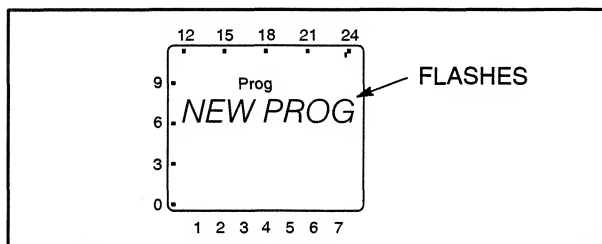
Individual or all exercise periods can also be cleared. For more information, see “Erasing (Clearing) A Programmed Exercise Period” and “Erasing (Clearing) All Exercise Periods” below.

Erasing (Clearing) A Programmed Exercise Period

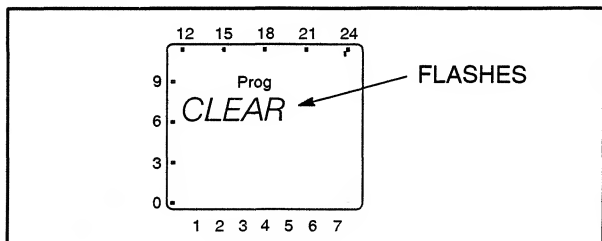
1. From the Home menu, press the **Menu** button. The Program menu is displayed.



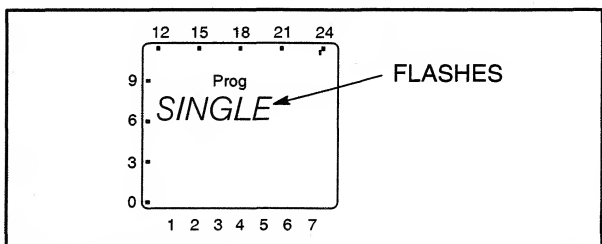
2. Press the **ok** button. The New Program menu is displayed.



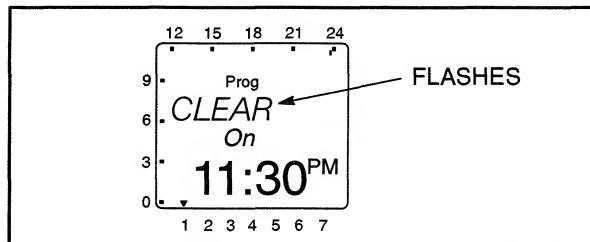
3. Press the **+** or **-** button until the Clear menu is displayed.



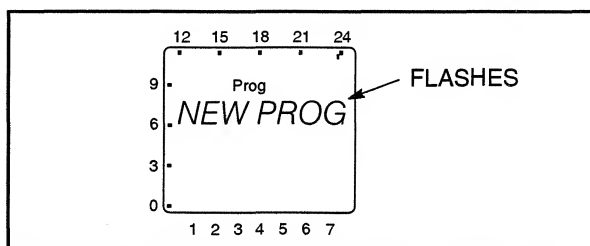
4. Press the **+** or **-** button until "Single" is displayed.



5. Press the **ok** button. The first exercise start time of the week is displayed. To select a different exercise start time, press the **+** or **-** buttons until the desired time is displayed.



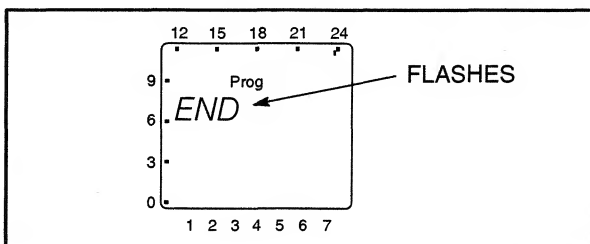
6. Press the **ok** button. The New Program menu is redisplayed.



7. Repeat steps 3 thru 6 to erase the stop time for the exercise period erased above.

8. If necessary, repeat steps 3 thru 7 for any additional exercise periods that need to be erased.

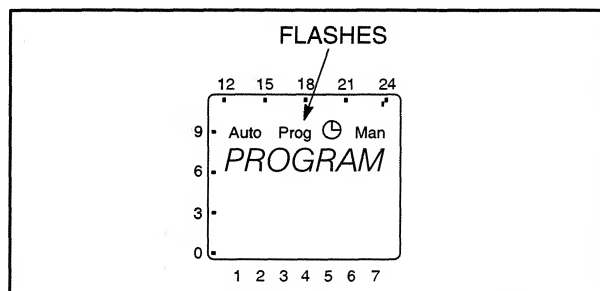
9. When the New Program menu is redisplayed, press the **+** or **-** buttons until the word "END" is displayed.



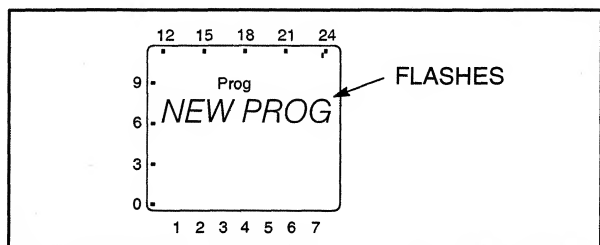
10. Press the **ok** button to return to the Home menu.

Erasing (Clearing) All Programmed Exercise Periods

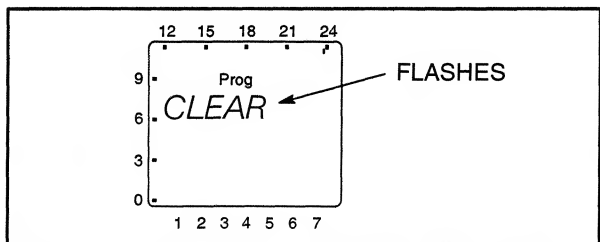
1. From the Home menu, press the **Menu** button. The Program menu is displayed.



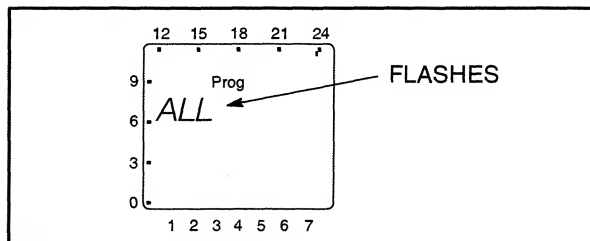
2. Press the **ok** button. The New Program menu is displayed.



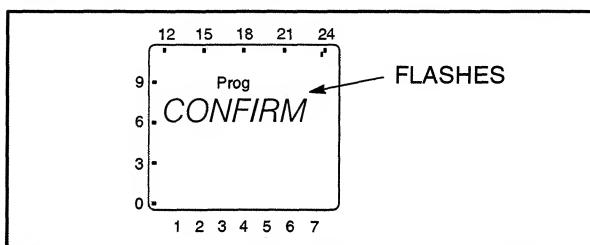
3. Press the **+** or **-** buttons until the Clear menu is displayed.



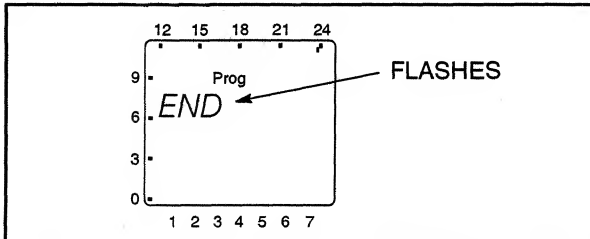
4. To clear all set exercise periods, press the **+** or **-** buttons until "All" is displayed. Press the **ok** button.



5. The word "Confirm" is displayed. To continue clearing all exercise programs, press the **ok** button. To abort clearing all exercise programs, press the **+** or **-** buttons.



6. The new program menu is redisplayed. Press the **+** or **-** buttons until the word "END" is displayed.



7. Press the **ok** button to return to the Home menu.

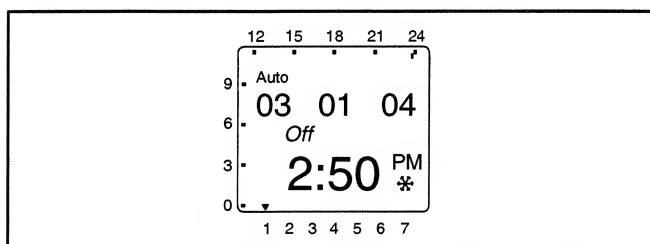
Initiating or Overriding an Exercise Program


The exercise clock has a built-in test feature that can be used to initiate an exercise that hasn't been programmed or cancel a programmed exercise in process.

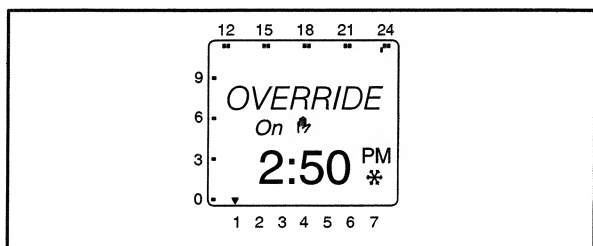
The control panel Load/No Load function can be set to test the genset with or without load, as desired.

Initiating an Exercise

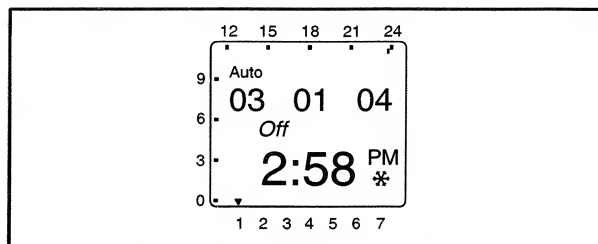
In the example shown below, "Off" indicates that no exercise is currently active.



1. With the Home menu displayed, simultaneously press the + and - buttons for approximately one second. "Override" and a hand symbol  are displayed on the screen. In addition, "Off" is switched to "On" and the exercise is initiated.

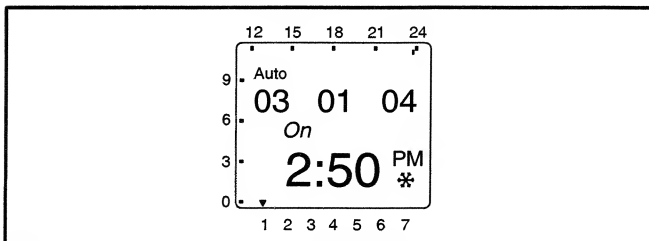



2. To end the exercise, simultaneously press the + and - buttons for approximately one second. The original Home menu is redisplayed and "On" is switched back to "Off."

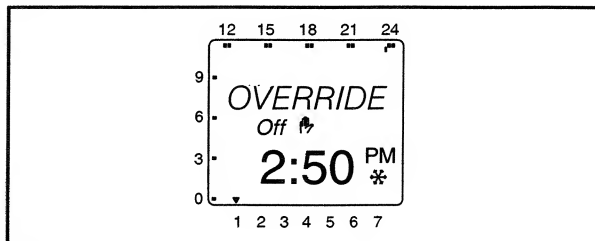


Overriding an Exercise

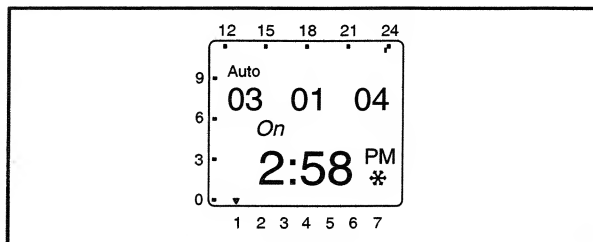
In the example shown below, "On" indicates that an exercise is currently active.



1. With the Home menu displayed, simultaneously press the + and - buttons for approximately one second. "Override" and a hand symbol  are displayed on the screen. In addition, "On" is switched to "Off" and the exercise is stopped.



2. To restart the exercise, simultaneously press the + and - buttons for approximately one second. The original Home menu is redisplayed and "Off" is switched back to "On."

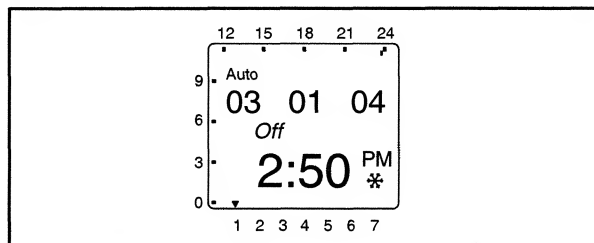


Selecting Permanent On/Off Mode

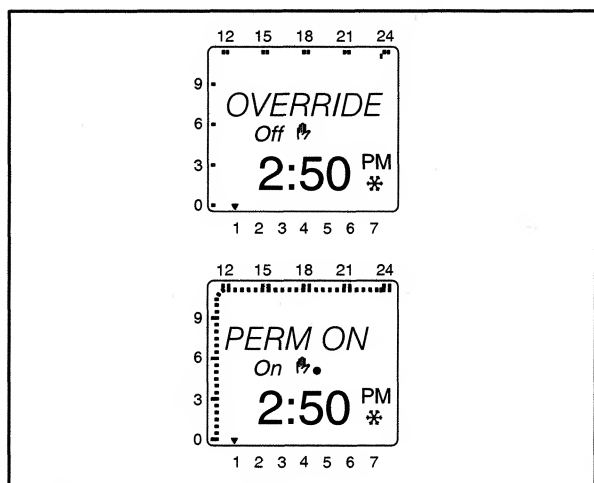
The exercise clock has a permanent on/off mode feature.

Selecting Permanent On/Off Mode Without an Active Exercise

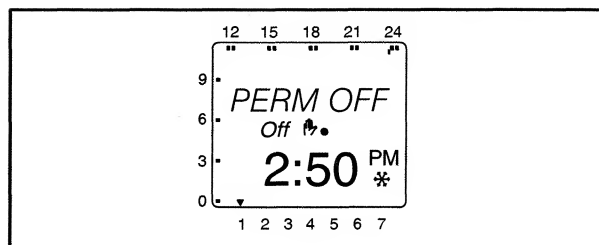
In the example shown below, "Off" indicates that no exercise is currently active.



1. With the Home menu displayed, simultaneously press the + and - buttons for approximately two seconds. The Override menu is first displayed and then the "Perm On" and the hand/dot symbols are displayed on the screen. In addition, a continuous band of segments is displayed on the left side and top of the screen and "Off" is switched to "On."



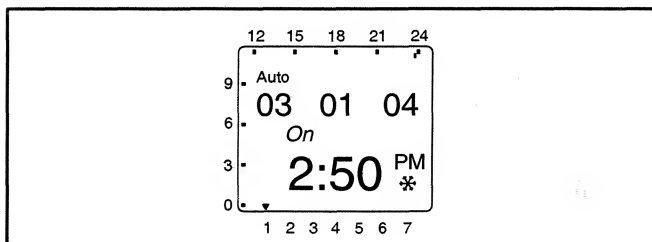
2. To switch to Permanent Off mode, press the + and - buttons for approximately two seconds. "Perm Off" is displayed and "On" is switched back to "Off."



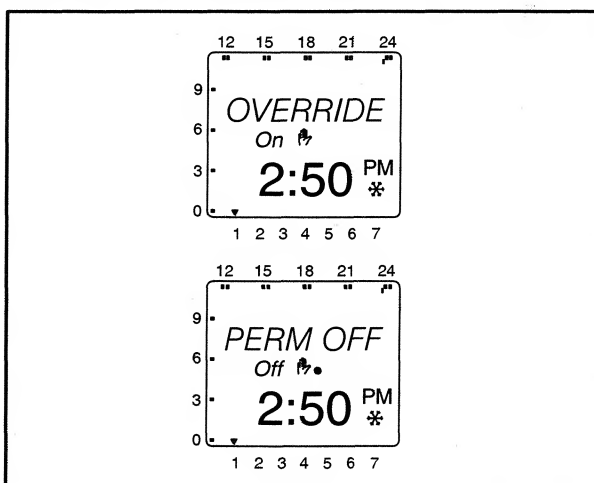
3. To return the clock to its original state, simultaneously press the + and - buttons for approximately one second. The original Home menu is redisplayed.

Selecting Permanent On/Off Mode With an Active Exercise

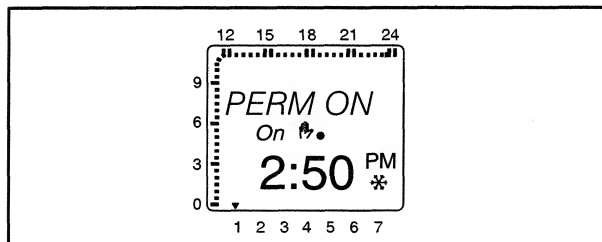
In the example shown below, "On" indicates that an exercise is currently active.



1. With the Home menu displayed, simultaneously press the + and - buttons for approximately two seconds. The Override menu is first displayed and then the "Perm Off" and the hand/dot symbols are displayed on the screen. In addition, "On" is switched to "Off."



2. To switch to Permanent On mode, press the + and – buttons for approximately two seconds. “Perm On” is displayed and “Off” is switched back to “On.” In addition, a continuous band of segments is displayed on the left side and top of the screen.



3. To return the clock to its original state, simultaneously press the + and – buttons for approximately one second. The original Home menu is redisplayed.

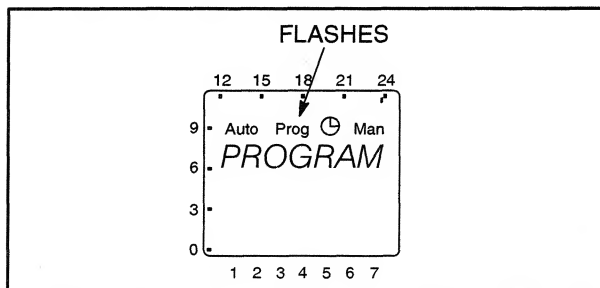
Adding A Security Code

A 4-digit security code number can be entered to prevent unauthorized personnel from using the clock.

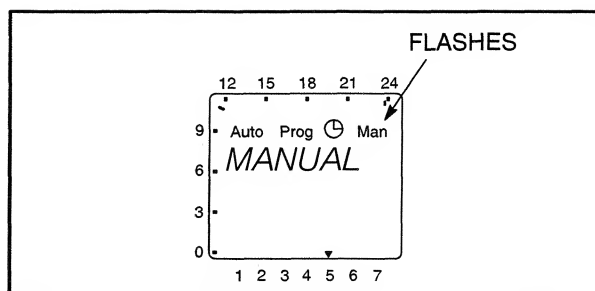
Once a security code has been set up, the exercise clock is locked 90 seconds after the last keystroke. It can only be operated again after the correct PIN code is entered.

CAUTION Once a PIN code has been activated and the Reset button is pressed (see “Resetting the Timer” on the following page), the exercise timer can no longer be activated without a valid PIN code. The device must be replaced.

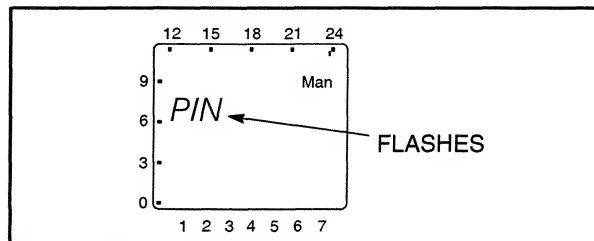
1. From the Home menu, press the Menu button. The Program menu is displayed.



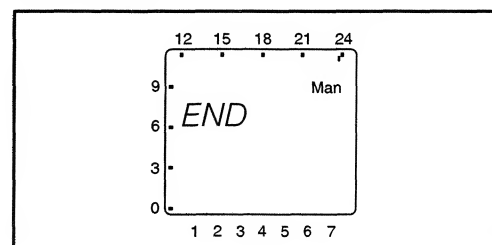
2. Press the + button twice. The Date/Time menu is displayed, followed by the Manual menu.



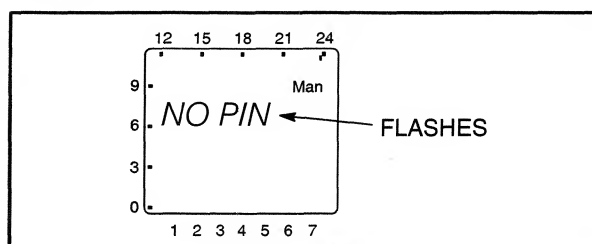
3. Press the ok button to display the Pin menu.



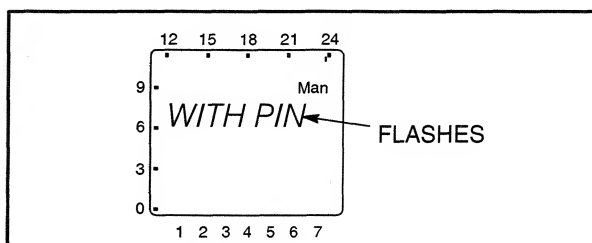
NOTE: If the + or – button is pressed now, the message “End” is displayed. Press the ok button to return to the Home menu.



4. Press the ok button to display the No PIN menu.

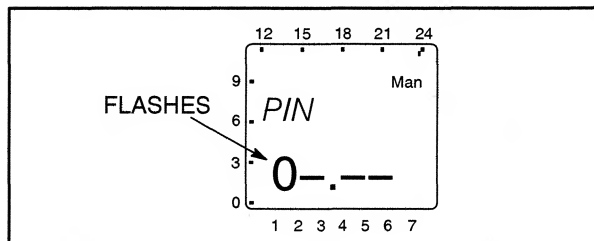


5. Press the + or – buttons to display the With PIN menu.



- Press the **ok** button to display the PIN Number menu.

NOTE: If you choose not to enter a 4-digit access code at this time, the only way to exit Manual mode is to press the reset (Res) button.



- Press the **+** or **-** buttons to enter the first digit of your 4-digit access code.
- Press the **ok** button. Then press the **+** or **-** buttons to enter the second digit of your 4-digit access code.
- Repeat step 8 for the third and fourth digit of your 4-digit access code.
- Press the **ok** button. The Home menu is then redisplayed.

After Programming the Exerciser Clock

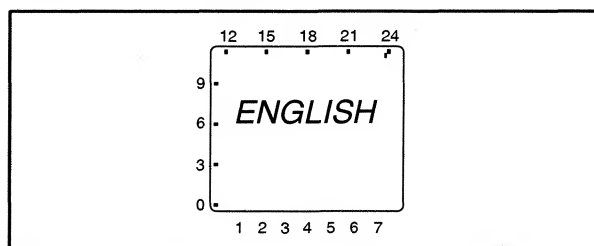
- Make sure the External Exercise function on the transfer switch control panel is set to "On." For more information, see *Section 5*.
- Place the generator set operation selector switch in the Remote position.
- Check the system for proper operation as described in the Operator's Manual.

Resetting the Timer

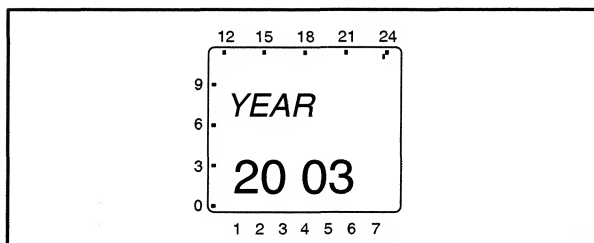
The Reset button should only be used in cases of an emergency. Resetting the timer erases all existing language, date, and time settings. Upon pressing the **Res** button, the clock is set to 12:00 midnight, Wednesday, January 1, 2003. However, **scheduled exercise periods remain intact**.

- Use a pointed object to press the **Res** button for approximately one second. Two information

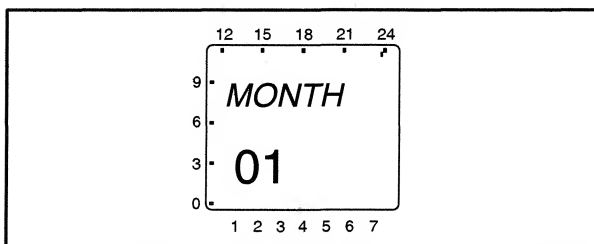
screens are displayed and the default national language is flashed.



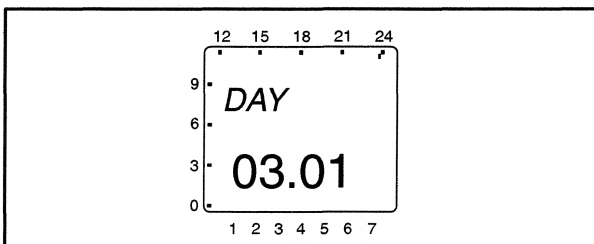
- If the incorrect language is being displayed, use the **+** or **-** button to scroll through the available languages (English, Espanol, Francais, Portugal, Italiano, or Deutsch).
- When the desired language is displayed, press the **ok** button. The year is displayed next.



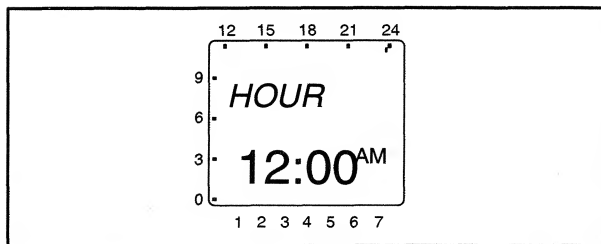
- Press the **+** button until the correct year is displayed and then press the **ok** button. The month is displayed next.



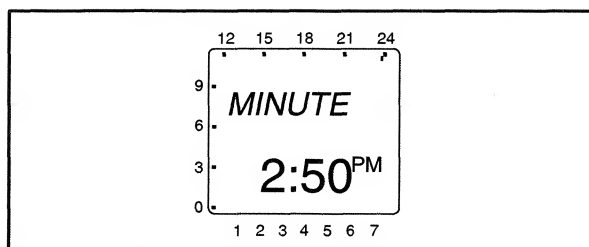
- Press the **+** or **-** button until the correct month is displayed and then press the **ok** button. The screen then shows the day value flashing.



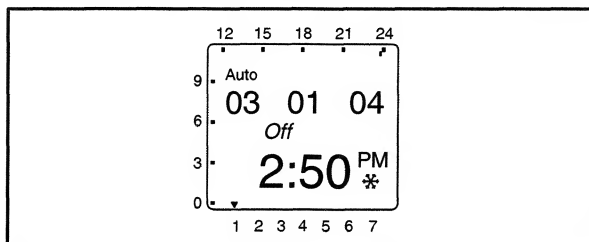
6. Press the **+** or **-** button until the correct day is displayed. Press the **ok** button. The screen then shows the hour value flashing.



7. Press the **+** or **-** button until the correct hour is displayed. Press the **ok** button. The screen then shows the minute value flashing.



8. Press the **+** or **-** button until the correct minute is displayed. Press the **ok** button. The screen then displays the correct date and time.



PLANNED MAINTENANCE

Performing the annual planned maintenance procedures increases reliability of the transfer switch.

The following procedures must only be done by technically qualified personnel, according to procedures in the Service Manual (962-0521). If repair or component replacement is necessary, call your dealer or distributor.

⚠WARNING *AC power within the cabinet and the rear side of the cabinet door presents a shock hazard that can cause severe personal injury or death. Incorrect installation, service, or parts replacement can result in severe personal injury, death, and/or equipment damage. All corrective service procedures must be done only by technically qualified personnel, according to procedures in the Service manual (962-0521).*

⚠WARNING *The transfer switch presents a shock hazard that can cause severe personal injury or death unless all AC power is removed. Be sure to set the genset operation selector switch to Stop, disconnect AC line power, disconnect the battery charger from its AC power source, and disconnect the starting battery (negative [-] lead first) before servicing.*

⚠WARNING *Ignition of explosive battery gases can cause severe personal injury. Do not smoke or cause any spark, arc, or flame while servicing batteries.*

1. Disconnect All Sources of AC Power:

- A. Disconnect both AC power sources from the transfer switch before continuing. Turn the generator set operation selector switch to Stop. (The selector switch is located on the generator set control panel.)
- B. *If there is an external battery charger, disconnect it from its AC power source.* Then disconnect the set starting battery (negative [-] lead first).

2. Clean

- A. Thoroughly dust and vacuum all controls, meters, switching mechanism components, interior buswork, and connecting lugs.
- B. Close the cabinet door and wash **exterior** surfaces with a damp sponge (mild detergent and water). ***Do not allow water to enter the cabinet, especially at meters, lamps, and switches.***

3. Inspect

- A. Check buswork and supporting hardware for carbon tracking, cracks, corrosion, or any other types of deterioration. If replacement is necessary, call your dealer or distributor.
- B. Check stationary and movable contacts. If contact replacement is necessary, the procedures are described in the Service Manual (962-0521).
- C. Check system hardware for loose connections. Tighten as indicated in step 4.
- D. Check all control wiring and power cables (especially wiring between or near hinged door) for signs of wear or deterioration.
- E. Check all control wiring and power cables for loose connections. Tighten as indicated in step 4.
- F. Check the cabinet interior for loose hardware. Tighten as indicated in step 4.

4. Perform Routine Maintenance

- A. Tighten buswork, control wiring, power cables, and system hardware, as necessary. Hardware torque values are given in section 4 of the Service Manual (962-0521). Retorque all cable lug connections. Lug torque requirements are listed in section 1 of the Service manual.

5. Connect AC Power and Check Operation

- A. Connect the set starting battery (negative [-] lead last). Connect the utility AC power source, enable the genset power source. If applicable, connect power to the battery charger.
- B. Verify proper operation of the battery charger.
- C. Test system operation as described in this section. Close and lock the cabinet door.

5. Control Panel Configuration

The control panel can be used to configure ATS functions. When in **Configuration Mode**, the value code for the various control functions can be modified.

The control panel has a series of eight LEDs that display codes that indicate various control functions that can be configured. The first five LEDs display the function code and the last three LEDs display the value code for the displayed function (see Figure 5-1). A listing of the control functions (including the function and value codes) is included in Table 5-1. Additional information on these functions is included in Section 4.

With the exception of the Test LED, the function and value LEDs are not lit during automatic operation (**Automatic Mode**).

ACCESSING THE FRONT PANEL CONFIGURATION EDITOR

⚠ WARNING AC power within the cabinet and the rear side of the cabinet door presents a shock

hazard that can cause severe personal injury or death. Use extreme caution to avoid touching electrical contacts whenever the cabinet door is open.

Battery power (DC power) must be available to configure the control panel functions. AC power may be present but doesn't have to be present to configure the control panel. To check for DC power, open the transfer switch door and place the ATS in the Normal or Emergency position. The Utility Power Connected or Genset Power Connected LED should light.

Configuration Mode is selected by operation of a small slide switch located on the back of the control panel. The switch is located near the bottom edge of the PCB (see Figure 5-2). The switch is partially hidden to prevent accidental operation.

NOTE: The **Configuration Mode** can be entered at any time, but once it is selected, all automatic operation is suspended.

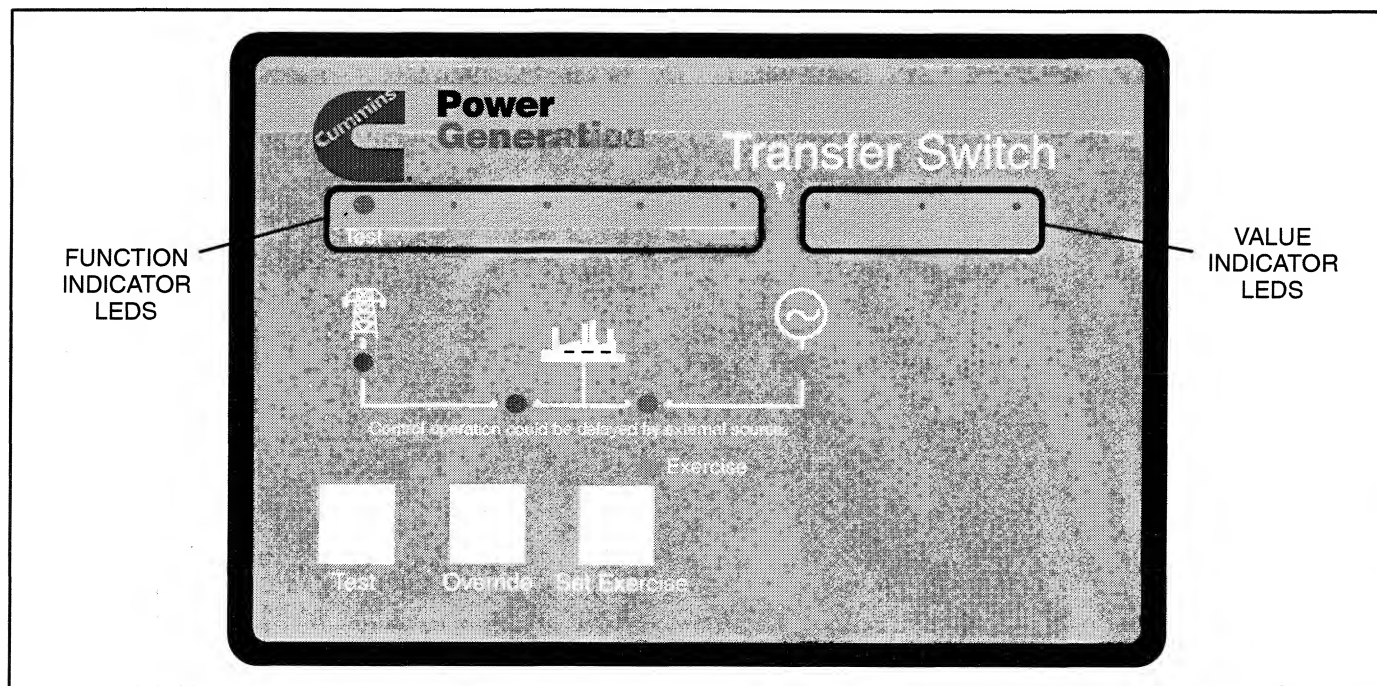


FIGURE 5-1. CONTROL PANEL

TABLE 5-1. ADJUSTABLE TRANSFER SWITCH FUNCTIONS

FUNCTION	FUNCTION CODE	VALUE CODE	VALUE (Default in bold italics)	Pg Ref
Not Available	○ ○ ○ ○ ○	NA NA NA		
TDES (Time Delay Engine Start)	○ ○ ○ ○ ●	○ ○ ○	0 Seconds (Disabled)	4-1
		○ ○ ●	0.5 Second	
		○ ● ○	1 Second	
		○ ● ●	2 Seconds	
		● ○ ○	3 Seconds	
		● ○ ●	4 Seconds	
		● ● ○	6 Seconds	
		● ● ●	10 Seconds	
TDNE (Time Delay Normal to Emergency)	○ ○ ○ ● ○	○ ○ ○	0 Seconds (Disabled)	4-1
		○ ○ ●	1 Second	
		○ ● ○	2 Seconds	
		○ ● ●	3 Seconds	
		● ○ ○	5 Seconds	
		● ○ ●	30 Seconds	
		● ● ○	120 Seconds	
		● ● ●	300 Seconds	
TDEN (Time Delay Emergency to Normal)	○ ○ ○ ● ●	○ ○ ○	0 Minutes (Disabled)	4-1
		○ ○ ●	0.1 Minutes (For Testing)	
		○ ● ○	5 Minutes	
		○ ● ●	10 Minutes	
		● ○ ○	15 Minutes	
		● ○ ●	20 Minutes	
		● ● ○	25 Minutes	
		● ● ●	30 Minutes	
TDEC (Time Delay Engine Cooldown)	○ ○ ● ○ ○	○ ○ ○	0 Minutes (Disabled)	4-1
		○ ○ ●	0.1 Minutes (For Testing)	
		○ ● ○	5 Minutes	
		○ ● ●	10 Minutes	
		● ○ ○	15 Minutes	
		● ○ ●	20 Minutes	
		● ● ○	25 Minutes	
		● ● ●	30 Minutes	
TDPT (Time Delay Program Transition)	○ ○ ● ○ ●	○ ○ ○	0 Seconds (Disabled)	4-2
		○ ○ ●	0.5 Second	
		○ ● ○	1 Second	
		○ ● ●	2 Seconds	
		● ○ ○	3 Seconds	
		● ○ ●	4 Seconds	
		● ● ○	6 Seconds	
		● ● ●	10 Seconds	

TABLE 5-1. ADJUSTABLE TRANSFER SWITCH FUNCTIONS (CONT.)

FUNCTION	FUNCTION CODE	VALUE CODE	VALUE (Default in bold italics)		Pg Ref
TDEL (Time Delay Elevator Signal)	<div><div><div></div><div></div><div></div><div></div><div></div></div></div>	<div><div><div></div><div></div><div></div></div></div>	<i>0 Seconds (Disabled)</i>		4-2
		<div><div><div></div><div></div><div></div></div></div>	1 Second		
		<div><div><div></div><div></div><div></div></div></div>	2 Seconds		
		<div><div><div></div><div></div><div></div></div></div>	3 Seconds		
		<div><div><div></div><div></div><div></div></div></div>	5 Seconds		
		<div><div><div></div><div></div><div></div></div></div>	30 Seconds		
		<div><div><div></div><div></div><div></div></div></div>	120 Seconds		
		<div><div><div></div><div></div><div></div></div></div>	300 Seconds		
Test With/Without Load	<div><div><div></div><div></div><div></div><div></div><div></div></div></div>	<div><div><div></div><div></div><div></div></div></div>	<i>Without Load</i>		4-5
		<div><div><div></div><div></div><div></div></div></div>	With Load		
External Exercise On/Off	<div><div><div></div><div></div><div></div><div></div><div></div></div></div>	<div><div><div></div><div></div><div></div></div></div>	Off		4-8
		<div><div><div></div><div></div><div></div></div></div>	On		
Exercise With/Without Load	<div><div><div></div><div></div><div></div><div></div><div></div></div></div>	<div><div><div></div><div></div><div></div></div></div>	<i>Without Load</i>		
		<div><div><div></div><div></div><div></div></div></div>	With Load		
System Nominal Voltage Table Selection	<div><div><div></div><div></div><div></div><div></div><div></div></div></div>	<div><div><div></div><div></div><div></div></div></div>	Table 1 ↓	Table 2 ↓	
System Nominal Voltage	<div><div><div></div><div></div><div></div><div></div><div></div></div></div>	<div><div><div></div><div></div><div></div></div></div>	115	400	
		<div><div><div></div><div></div><div></div></div></div>	120	415	
		<div><div><div></div><div></div><div></div></div></div>	190	440	
		<div><div><div></div><div></div><div></div></div></div>	208	460	
		<div><div><div></div><div></div><div></div></div></div>	220	480	
		<div><div><div></div><div></div><div></div></div></div>	230	550	
		<div><div><div></div><div></div><div></div></div></div>	240	575	
		<div><div><div></div><div></div><div></div></div></div>	380	600	
System Nominal Frequency 50/60 Hz	<div><div><div></div><div></div><div></div><div></div><div></div></div></div>	<div><div><div></div><div></div><div></div></div></div>	60 Hz		
		<div><div><div></div><div></div><div></div></div></div>	50 Hz		
Single Phase/Three Phase	<div><div><div></div><div></div><div></div><div></div><div></div></div></div>	<div><div><div></div><div></div><div></div></div></div>	Three Phase		
		<div><div><div></div><div></div><div></div></div></div>	Single Phase		
Utility Undervoltage Pickup	<div><div><div></div><div></div><div></div><div></div><div></div></div></div>	<div><div><div></div><div></div><div></div></div></div>	<i>90%</i>		4-7
		<div><div><div></div><div></div><div></div></div></div>	95%		
Utility Undervoltage Dropout	<div><div><div></div><div></div><div></div><div></div><div></div></div></div>	<div><div><div></div><div></div><div></div></div></div>	90%		4-7
		<div><div><div></div><div></div><div></div></div></div>	<i>85%</i>		
		<div><div><div></div><div></div><div></div></div></div>	80%		
		<div><div><div></div><div></div><div></div></div></div>	70%		
Phase Check On/Off	<div><div><div></div><div></div><div></div><div></div><div></div></div></div>	<div><div><div></div><div></div><div></div></div></div>	<i>Off</i>		4-7
		<div><div><div></div><div></div><div></div></div></div>	On		
Return to Programmed Transition On/Off	<div><div><div></div><div></div><div></div><div></div><div></div></div></div>	<div><div><div></div><div></div><div></div></div></div>	<i>Off</i>		4-7
		<div><div><div></div><div></div><div></div></div></div>	On		
Elevator Post Transfer Delay On/Off	<div><div><div></div><div></div><div></div><div></div><div></div></div></div>	<div><div><div></div><div></div><div></div></div></div>	<i>Off</i>		4-2
		<div><div><div></div><div></div><div></div></div></div>	On		
Exercise Repeat Interval	<div><div><div></div><div></div><div></div><div></div><div></div></div></div>	<div><div><div></div><div></div><div></div></div></div>	<i>Every 7 Days</i>		4-8
		<div><div><div></div><div></div><div></div></div></div>	Every 14 Days		
		<div><div><div></div><div></div><div></div></div></div>	Every 21 Days		
		<div><div><div></div><div></div><div></div></div></div>	Every 28 Days		

■ = THESE CONTROL FUNCTIONS ARE SET AT THE FACTORY AND SHOULD NOT REQUIRE ADJUSTING.

MODIFYING THE CONFIGURATION

The control has been configured at the factory and does not require additional adjustments (default settings are shown in bold *italics* in Table 5-1). However, you may wish to adjust some of the settings for better performance.

⚠ CAUTION *Incorrect settings can result in the transfer switch failing to operate correctly. Only authorized trained personnel should make changes to the control function settings. External Exercise, System Nominal Voltage, System Nominal Frequency, and Single Phase/Three Phase settings are made at the factory and should not require any additional adjustments.*

1. Slide the selector switch to the **Configuration Mode** position, as described on page 5-1.

TDES is always the first function shown when entering Configuration Mode.

2. Press the **Test** pushbutton to scroll through the various control function codes displayed with the first five LEDs (see Table 5-1). The black-filled circles indicate which LEDs are lit for the function and value codes listed.
3. Once the desired function is selected, press the **Override** pushbutton to change the associated value code displayed with the last three LEDs.
4. When configuration is completed, return the selector switch back to the **Automatic Mode** position.

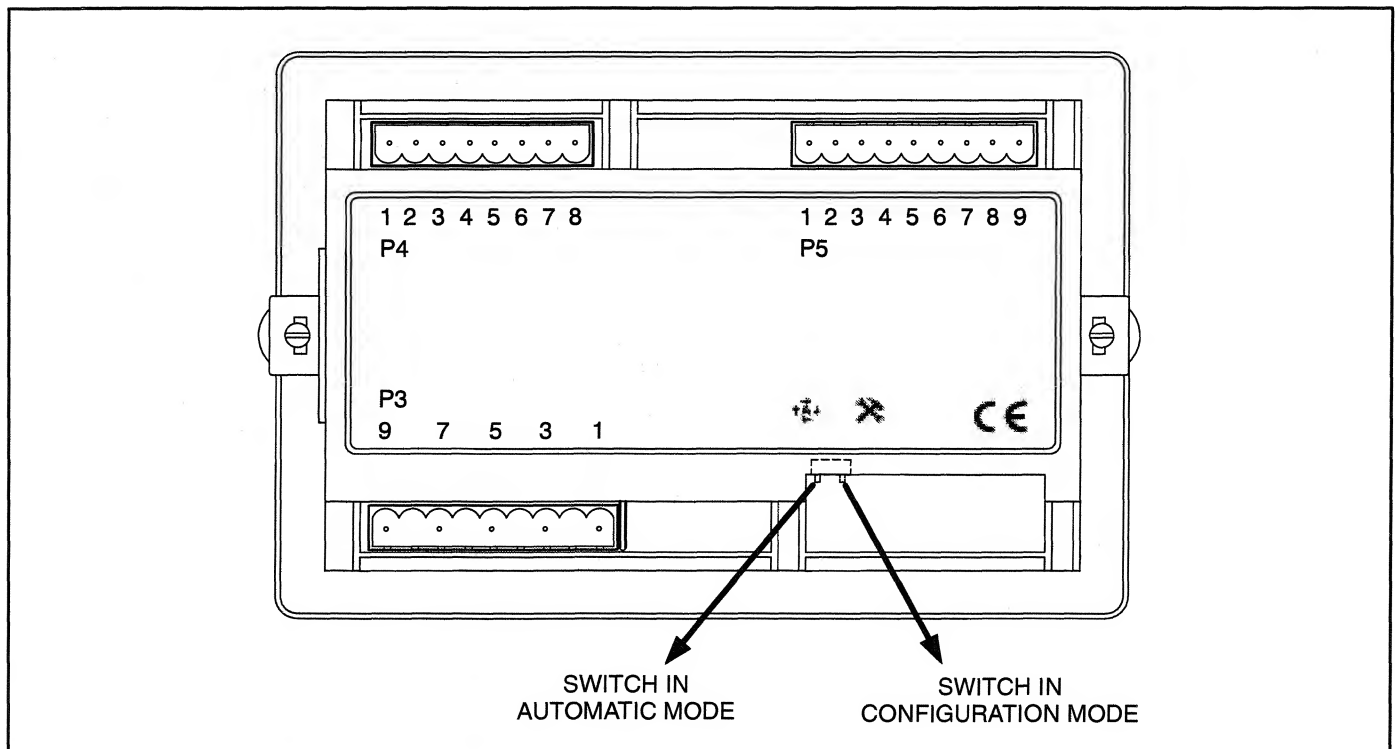


FIGURE 5-2. NORMAL/CONFIGURATION MODE SELECTOR SWITCH

6. Troubleshooting

The following procedures describe preliminary troubleshooting checks. If the trouble persists, call your dealer or distributor.

CONTROL PANEL INDICATORS

The control panel contains six LED indicators that provide some information about the current control status and may be helpful in troubleshooting the transfer switch (see Figure 6-1). Descriptions of these indicators are included in Table 6-1.

TROUBLESHOOTING

⚠ WARNING *Some ATS service procedures present hazards that can result in severe personal injury or death. Only trained and experienced service personnel with knowledge of electricity and machinery hazards should perform service. See Safety Precautions.*

Diagnosis of problems involves observing system operation. If you cannot determine the problem, contact Cummins/Onan Service.

⚠ WARNING *AC power within the cabinet and the rear side of the cabinet door presents a shock hazard that can cause severe personal injury or death. Whenever the cabinet door is open, use extreme caution to avoid touching electrical contacts with body, tools, jewelry, clothes, hair, etc.*

Several of the steps listed on the following pages include checking on the control panel settings. To check the control settings, open the transfer switch door and slide the selector switch on the back on the control panel to the Configuration Mode position. Additional information on configuring the control panel is included in *Section 5*.

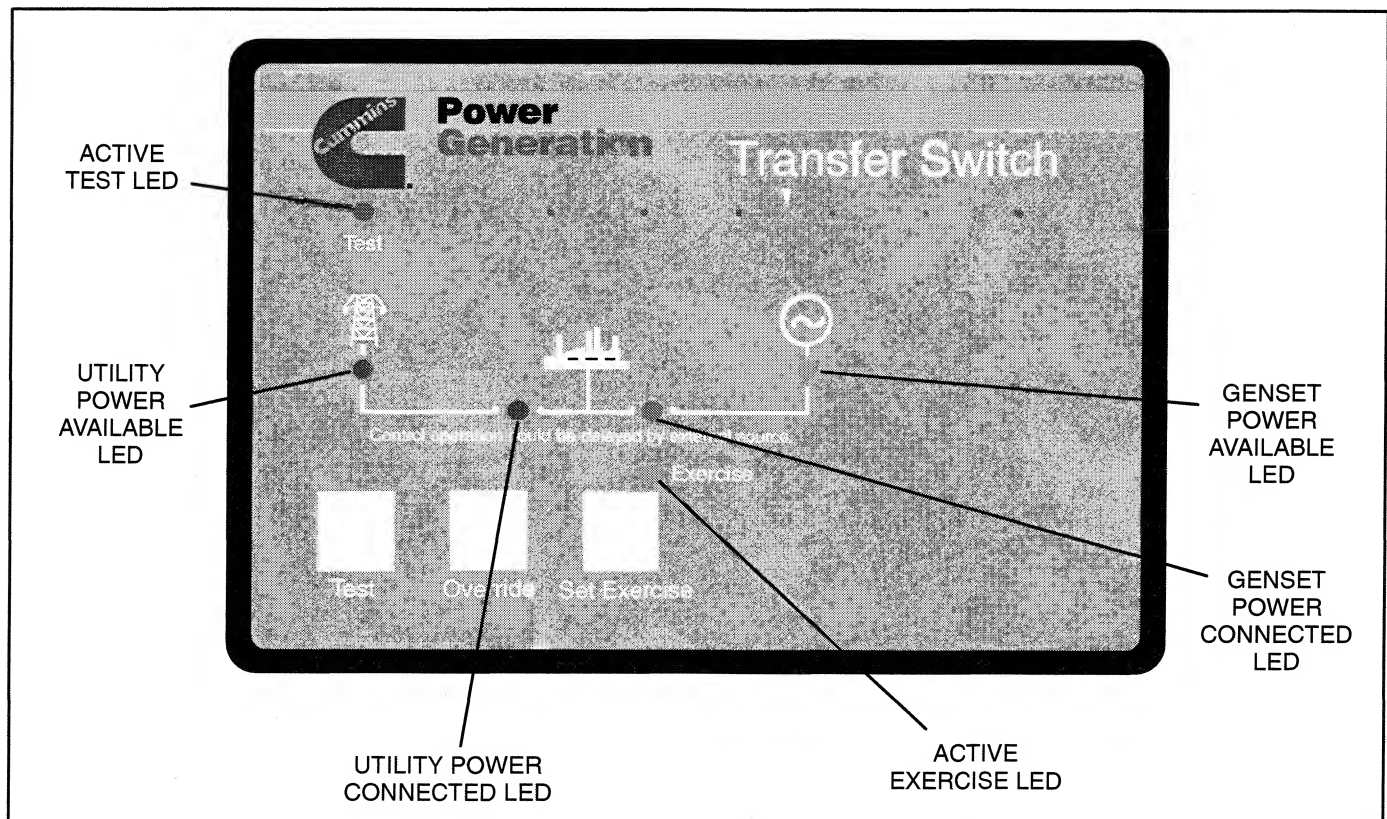


FIGURE 6-1. CONTROL PANEL

TABLE 6-1. CONTROL PANEL LED INDICATORS

Indicator	Definition
Utility (Normal) Power Available	This indicator lights when the utility source voltage sensor has determined that Utility power is available and is within acceptable voltage limits.
Utility (Normal) Power Connected	<ol style="list-style-type: none"> 1. Lights constantly when the transfer switch is connected to Utility Power. 2. Blinks twice per second when the transfer switch has failed to connect to or disconnect from Utility Power when commanded. 3. Is off when the transfer switch is not connected to Utility Power.
Genset (Emergency) Power Available	This indicator lights when the generator source voltage sensor has determined that generator power is within acceptable voltage and frequency limits.
Genset (Emergency) Power Connected	<ol style="list-style-type: none"> 1. Lights constantly when the transfer switch is connected to Genset Power. 2. Blinks twice per second when the transfer switch has failed to connect to or disconnect from Genset Power when commanded. 3. Is off when the transfer switch is not connected to Generator Power.
Exerciser Enabled	<p>The following describes the Exercise Enabled LED when an exercise is enabled.</p> <ol style="list-style-type: none"> 1. Lights constantly when integrated repeat exercise periods have been set. 2. Blinks twice per second when the Set Exercise button is pressed and held to set or cancel an integrated exercise period. 3. Blinks once per second when an integrated or external exercise period is active. 4. Is off when no integrated repeat exercise periods are set.
Active Test	<ol style="list-style-type: none"> 1. This indicator blinks at two times per second rate during the two seconds that the Test button is pressed to acknowledge that a test has been activated or when the remote test input is grounded. 2. The indicator lights constantly during the test and goes out once the test is completed or normal power has failed.

Power Outage Occurs, But Generator Set Does Not Start

⚠️WARNING *AC power within the cabinet and the rear side of the cabinet door presents a shock hazard that can cause severe personal injury or death. Whenever the cabinet door is open, use extreme caution to avoid touching electrical contacts with body, tools, jewelry, clothes, hair, etc.*

1. Verify that the operation selector switch on the generator set control panel is set to the Remote position. Check for fault indicators on the generator set control.

2. Start the generator set using its start-stop controls. If it does not crank, check the starting batteries. If it cranks but does not start, check the fuel supply. If the problem persists, call your dealer or distributor.

⚠️WARNING *Ignition of explosive battery gases can cause severe personal injury. Do not smoke or cause any spark or flame while servicing batteries.*

⚠️WARNING *Ignition of fuel can cause severe personal injury or death by fire or explosion. Do not permit any flame, cigarette, spark, pilot light, arcing equipment, or other possible source of ignition near the fuel system.*

Generator Set Starts During Normal Power Service

⚠WARNING *AC power within the cabinet and the rear side of the cabinet door presents a shock hazard that can cause severe personal injury or death. Whenever the cabinet door is open, use extreme caution to avoid touching electrical contacts with body, tools, jewelry, clothes, hair, etc.*

1. Verify that the operation selector switch on the generator set control panel is set to the Remote position.
2. Check the Utility Power Available LED on the control panel to see if it is lit.

If the Utility Power Available LED is lit,

- a. Check the Active Exercise LED to see if it is in an exercise period.

NOTE: If the exercise period occurs at an unexpected time or for an excessive duration, refer to the exerciser clock programming procedure or call your dealer or distributor.

- b. Momentary voltage dips might cause voltage sensors to initiate generator set starting. Check the utility undervoltage parameter settings on the control panel. Increase the TDES setting.

If the Utility Power Available LED is not lit,

- a. Check the control setting to verify that the system nominal voltage matches what is listed on the nameplate.
 - b. Check the control setting to verify that the system frequency matches what is listed on the nameplate.
 - c. Check the control setting to verify that the system phase setting matches what is listed on the nameplate.
 - d. Check the control setting to verify that the utility undervoltage dropout point is set lower than the pickup set point.
3. If the problem persists, call your dealer or distributor.

Generator Set Does Not Exercise

⚠WARNING *AC power within the cabinet and the rear side of the cabinet door presents a shock hazard that can cause severe personal injury or death. Whenever the cabinet door is open, use extreme caution to avoid touching electrical contacts with body, tools, jewelry, clothes, hair, etc.*

1. Verify that the operation selector switch on the generator set control panel is set to the Remote position.
2. If the optional external exerciser is installed, verify that the External Exercise function has been set to On.
3. Check the Exercise LED on the control panel to see if it is lit.
 - a. If the Exercise LED is not lit, no exercise period has been set. Refer to the exerciser programming procedure for information on setting an exercise.
 - b. If the Exercise LED is lit but not flashing, the exercise period has not yet started. Integrated exercisers do not display exercise start and stop times. If the optional external exerciser is enabled, check the exercise clock to see when an exercise is scheduled.
4. Start the generator set using its start-stop controls. If it does not crank, check the starting batteries. If it cranks but does not start, check the fuel supply.

⚠WARNING *Ignition of explosive battery gases can cause severe personal injury. Do not smoke or cause any spark or flame while servicing batteries.*

⚠WARNING *Ignition of fuel can cause severe personal injury or death by fire or explosion. Do not permit any flame, cigarette, spark, pilot light, arcing switch or equipment, or other possible source of ignition near the fuel system.*

5. If the problem persists, call your dealer or distributor.

After a Power Failure, the Generator Set Starts But Does Not Assume the Load

⚠ WARNING AC power within the cabinet and the rear side of the cabinet door presents a shock hazard that can cause severe personal injury or death. When the cabinet door is open, use extreme caution to avoid touching electrical contacts with body, tools, jewelry, clothes, hair, etc.

1. Check to see if the Genset Power Available LED on the control panel is lit.

If the Genset Power Available LED is not lit,

- a. Check the output voltage of the power source by observing the voltmeter on the generator set.
- b. Check the control setting to verify that the system nominal voltage matches what is listed on the nameplate.
- c. Check the control setting to verify that the system frequency matches what is listed on the nameplate.
- d. Check the control setting to verify that the system phase setting matches what is listed on the nameplate.

If the Genset Power Available LED is lit,

- a. The transfer time delay may not have expired. The TDNE can be set for up to 300 seconds. If you do not wish to wait until the time delay expires, press the Override pushbutton.

FUNCTION CODE FOR TDNE	VALUE CODE	VALUE (Default in bold italics)
○ ○ ○ ● ○	○ ○ ○	0 Seconds (Disabled)
	○ ○ ●	1 Second
	○ ● ○	2 Seconds
	○ ● ●	3 Seconds
	● ○ ○	5 Seconds
	● ○ ●	30 Seconds
	● ● ○	120 Seconds
	● ● ●	300 Seconds

- b. There may be an active transfer inhibit. If a transfer inhibit is enabled, the load transfer will not take place until the Override pushbutton on the control panel is pressed or the transfer inhibit input is disabled.

2. If the problem persists, call your dealer or distributor.

After Power Returns, the Transfer Switch Does Not Return To Normal Position

1. Check to see if the Utility Power Available LED is lit.

If the Utility Power Available LED is lit,

- a. The retransfer time delay period may not have expired. The TDEN can be set for up to 30 minutes. If you do not wish to wait until the time delay expires, press the Override pushbutton.

FUNCTION CODE FOR TDEN	VALUE CODE	VALUE (Default in bold italics)
○ ○ ○ ● ●	○ ○ ○	0 Minutes (Disabled)
	○ ○ ●	0.1 Minutes
	○ ● ○	5 Minutes
	○ ● ●	10 Minutes
	● ○ ○	15 Minutes
	● ○ ●	20 Minutes
	● ● ○	25 Minutes
	● ● ●	30 Minutes

- b. There may be an active retransfer inhibit. If a retransfer inhibit is enabled, the load transfer will not take place until the Override pushbutton on the control panel is pressed, the retransfer inhibit input is disabled, or the genset fails.
- c. There may be an active TDEL. Wait until the time delay has expired. The TDEL can be set for up to 300 seconds.

FUNCTION CODE FOR TDEL	VALUE CODE	VALUE (Default in bold italics)
○ ○ ● ● ○	○ ○ ○	0 Seconds (Disabled)
	○ ○ ●	1 Second
	○ ● ○	2 Seconds
	○ ● ●	3 Seconds
	● ○ ○	5 Seconds
	● ○ ●	30 Seconds
	● ● ○	120 Seconds
	● ● ●	300 Seconds

- d. A phase check may be enabled. When the phase check function is enabled, the utility does not assume the load until both sources are within acceptable limits of the phase check sensor.

If the Utility Power Available LED is not lit,

- a. Check the control setting to verify that the utility undervoltage dropout point is set lower than the pickup set point.
2. If the problem persists, call your dealer or distributor.

Generator Set Continues to Run After Retransfer of Load to Normal Power

⚠ WARNING *AC power within the cabinet and the rear side of the cabinet door presents a shock hazard that can cause severe personal injury or death. When the cabinet door is open, use extreme caution to avoid touching electrical contacts with body, tools, jewelry, clothes, hair, etc.*

1. The engine cooldown time delay may not have expired. The TDEC can be set for up to 30 minutes.

FUNCTION CODE FOR TDEC	VALUE CODE	VALUE (Default in bold italics)
○ ○ ● ○ ○	○ ○ ○	0 Minutes (Disabled)
	○ ○ ●	0.1 Minutes
	○ ● ○	5 Minutes
	○ ● ●	10 Minutes
	● ○ ○	15 Minutes
	● ○ ●	20 Minutes
	● ● ○	25 Minutes
	● ● ●	30 Minutes

2. Stop the generator set with its Start/Stop switch. Call your dealer or distributor.

System Does Not Test With Load

⚠ WARNING *AC power within the cabinet and the rear side of the cabinet door presents a shock hazard that can cause severe personal injury or death. When the cabinet door is open, use extreme caution to avoid touching electrical contacts with body, tools, jewelry, clothes, hair, etc.*

1. Check the control setting to verify that the Test With/Without Load function has been set to With Load.
2. If the control has been set to Test With Load,
 - a. The transfer time delay may not have expired. The TDNE can be set for up to 300 seconds. If you do not wish to wait until the

time delay expires, press the Override pushbutton.

FUNCTION CODE FOR TDNE	VALUE CODE	VALUE (Default in bold italics)
○ ○ ○ ● ○	○ ○ ○	0 Seconds (Disabled)
	○ ○ ●	1 Second
	○ ● ○	2 Seconds
	○ ● ●	3 Seconds
	● ○ ○	5 Seconds
	● ○ ●	30 Seconds
	● ● ○	120 Seconds
	● ● ●	300 Seconds

- b. There may be an active transfer inhibit. If a transfer inhibit is enabled, the load transfer will not take place until the Override pushbutton on the control panel is pressed or the transfer inhibit input is disabled.
- c. There may be an active TDEL. Wait until the time delay has expired. The TDEL can be set for up to 300 seconds.

FUNCTION CODE FOR TDEL	VALUE CODE	VALUE (Default in bold italics)
○ ○ ● ● ○	○ ○ ○	0 Seconds (Disabled)
	○ ○ ●	1 Second
	○ ● ○	2 Seconds
	○ ● ●	3 Seconds
	● ○ ○	5 Seconds
	● ○ ●	30 Seconds
	● ● ○	120 Seconds
	● ● ●	300 Seconds

- d. A phase check may be enabled. When the phase check function is enabled, the genset does not assume the load until both sources are within acceptable limits of the phase check sensor.

System Does Not Exercise With Load

⚠ WARNING *AC power within the cabinet and the rear side of the cabinet door presents a shock hazard that can cause severe personal injury or death. When the cabinet door is open, use extreme caution to avoid touching electrical contacts with body, tools, jewelry, clothes, hair, etc.*

1. Check the control setting to verify that the Exercise With/Without Load function has been set to With Load.

2. If the control has been set to Exercise With Load,

- a. The transfer time delay may not have expired. The TDNE can be set for up to 300 seconds. If you do not wish to wait until the time delay expires, press the Override pushbutton.

FUNCTION CODE FOR TDNE	VALUE CODE	VALUE (Default in bold italics)
○ ○ ○ ● ○	○ ○ ○	0 Seconds (Disabled)
	○ ○ ●	1 Second
	○ ● ○	2 Seconds
	○ ● ●	3 Seconds
	● ○ ○	5 Seconds
	● ○ ●	30 Seconds
	● ● ○	120 Seconds
	● ● ●	300 Seconds

- b. There may be an active transfer inhibit. If a transfer inhibit is enabled, the load transfer will not take place until the Override pushbutton on the control panel is pressed or the transfer inhibit input is disabled.
- c. There may be an active TDEL. Wait until the time delay has expired. The TDEL can be set for up to 300 seconds.

FUNCTION CODE FOR TDEL	VALUE CODE	VALUE (Default in bold italics)
○ ○ ● ● ○	○ ○ ○	0 Seconds (Disabled)
	○ ○ ●	1 Second
	○ ● ○	2 Seconds
	○ ● ●	3 Seconds
	● ○ ○	5 Seconds
	● ○ ●	30 Seconds
	● ● ○	120 Seconds
	● ● ●	300 Seconds

- d. A phase check may be enabled. When the phase check function is enabled, the genset does not assume the load until both sources are within acceptable limits of the phase check sensor.

External Exercise Clock Does Not Start An Exercise

⚠ WARNING *AC power within the cabinet and the rear side of the cabinet door presents a shock hazard that can cause severe personal injury or death. When the cabinet door is open, use extreme caution to avoid touching electrical contacts with body, tools, jewelry, clothes, hair, etc.*

1. Check the control setting to verify that the External Exercise function has been set to On.
2. Check the exercise program to see if exercise periods have been set up.
3. Check the exercise program to verify that both start and stop times for the exercise period have been set up. The exercise will not start if only the start time is set up.

External Exerciser Does Not Repeat an Exercise

Check the external exercise clock Permanent On/Off Mode setting. Exercises will not repeat if this feature is set to Off.

Battery Charger Fails To Charge (If Equipped)

Check the battery charger fuse(s). Replace, if necessary, with fuses of the correct rating. Fuse ampere ratings are shown on the charger faceplate.

⚠ WARNING *Ignition of explosive battery gases can cause severe personal injury. Do not smoke or cause any spark or flame while servicing batteries.*

If the fuse is OK, call your dealer or distributor.

Battery Loses Water

The battery charger float voltage could be too high (if equipped with battery charger). Adjust the float setting (optional 10-amp charger only). If the problem continues, call your dealer or distributor.

Battery Loses Charge

Battery charger float voltage could be too low (if equipped with battery charger). Adjust the float setting (optional 10-amp charger only). If the problem continues, call your dealer or distributor.

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